USA & Canadian Certified Product Summary

Display instrumentation

for use in hazardous

and safe areas

Loop Powered Indicators

Panel Meters

Set Point [Generators]

Rate Totalizers

Counters

Tachometers

Timers or Clocks

Modbus Displays

Fieldbus Indicators & Displays

Flow Batch Controllers

Indicating Temperature Transmitters

Sounders & Beacons

LED Cluster Lamps











visit our website www.beka.co.uk















Field Mounting

4/20mA Loop Powered Digital Indicators





- > Large high contrast displays with a wide viewing angle
- General purpose and certified hazardous area models Div 1, Div 2 and AEx certified
- Nobust impact resistant GRP and 316 stainless steel IP66 enclosures (Similar to NEMA 4X)

Compact 'G' models with GRP or stainless steel enclosure 'E' models with separate terminal compartment

- > Internal calibrator, root extractor, linearizer & tare function
- > -40°F to +158°F (-40°C to +70°C) operating temperature range
- > Accessories

Dual isolated alarms

Display backlight may be loop or separately powered Pipe & panel mounting kits

Scale cards - can be supplied printed with units of measurement and tag information for no additional charge.

Laser engraved stainless steel legend plates



Slide-in scale card can be supplied printed with customer specified information for no extra charge.

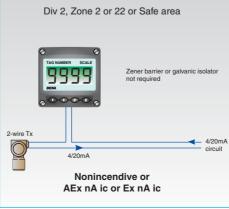


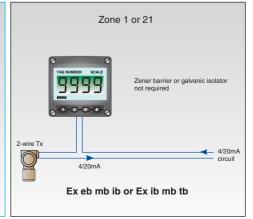
'G' instrument panel mounted using BA494G panel mounting kit.



'G' instrument attached to pipe using BA393G panel mounted kit.







An indicator for every application - delivered ready for installation









					No	orth A	meri	са			No	rth A	mer	ica			Α	TEX/	IECE	Ξx		_ 0
	Model		Digits	Cla	ss I	Cla	ss II	Clas	s III		Gas			Dust	t		Gas			Dust	t	General
	No.			Divi	sion	Divi	sion	Divi	sion		Zo	one C	Class	1				Zo	ne			Sen
		No.	Height	1	2	1	2	1	2	0	1	2	20	21	22	0	1	2	20	21	22	0 0
	GRP ENCLOSURE,	COM	IPACT																			
	BA304G	4	1.34" (34mm)	IS	NI	IS	NI	IS	NI	ia	ia	ia	ia	ia	ia	ia	ia	ia	ia	ia	ia	-
	BA324G	5	1.14" (29mm)	IS	NI	IS	NI	IS	NI	ia	ia	ia	ia	ia	ia	ia	ia	ia	ia	ia	ia	-
ř	BA304NG*	4	1.34" (34mm)	-	-	-	-	-	-	-	-	nA	_	-	ic	-	-	nA	-	-	ic	-
u	BA324NG*	5	1.14" (29mm)	-	-	-	-	-	-	-	-	nA	-	-	ic	-	-	nA	-	-	ic	-
	BA304SG	4	1.34" (34mm)	-	-	-	-	-	-	-	-	-	-	-	-	-	eb	eb	-	tb	tb	-
Ī	BA324SG	5	1.14" (29mm)	-	-	-	-	-	-	-	-	-	-	-	-	-	eb	eb	-	-	tb	-
	BA504G	4	1.34" (34mm)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	GP
Ì	BA524G	5	1.14" (29mm)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	GP

*To be discontinued by 31-Dec-21 use **BA304SG** or **BA324SG**

IS = Intrinsically Safe NI = Nonincendive ia = AEx or Ex ia nA = AEx or Ex nA icic = AEx or Ex ic tc $eb = Ex \ eb \ mb \ ib$ $tb = Ex \ ib \ mb \ tb$

	STAINLESS	STEEL	ENC	LOSURE, CO	MPA	СТ																	
	BA304	G-SS	4	1.34" (34mm)	IS	NI	IS	NI	IS	NI	ia	-											
(4)	BA324	G-SS	5	1.14" (29mm)	IS	NI	IS	NI	IS	NI	ia	-											
	BA504	G-SS	4	1.34" (34mm)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	GP
25	BA524	G-SS	5	1.14" (29mm)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	GP

IS = Intrinsically Safe NI = Nonincendive ia = AEx or Ex ia

	GRP ENCLO	SURE,	SEP	ARATE TERM	INAL	CON	IPAR'	TMEN	IT														
	BA30	4E	4	1.34" (34mm)	-	-	-	-	-	-	-	-	-	-	-	-	ia	ia	ia	-	-	-	-
	BA30	4E-D*	4	1.34" (34mm)	-	-	-	-	-	-	-	1	1	-	-	-	ia	ia	ia	ia	ia	ia	-
Ī	BA304	4E-FM	4	1.34" (34mm)	IS	NI	IS	NI	S	NI	-	ı	ı	ı	ı	-	ia	ia	ia	-	-	-	-
Ŀ	BA32	4E	5	1.14" (29mm)	-	-	-	-	-	-	-	-	-	-	-	-	ia	ia	ia	-	-	-	-
ŕ.	BA32	4E-D*	5	1.14" (29mm)	-	-	-	-	-	-	-	-	-	-	-	-	ia	ia	ia	ia	ia	ia	-
	BA324	4E-FM	5	1.14" (29mm)	IS	NI	IS	NI	IS	NI	-	-	-	-	-	-	ia	ia	ia	-	-	-	-
	BA30	4NE*	4	1.34" (34mm)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	nA	-	-	tc	-
	BA32	4NE*	5	1.14" (29mm)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	nA	-	-	tc	-
	BA50	4E	4	1.34" (34mm)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	GP
	BA52	4E	5	1.14" (29mm)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	GP

D = Dust

*To be discontinued by 31-Dec-21 use **BA304SG** or **BA324SG**

IS = Intrinsically Safe NI = Nonincendive ia = Ex ia nA = Ex nA ictc = Ex tc

ROUN	ID ALUMINIUI	M OR	STAINLESS S	STEE	L FL	AMEF	ROO	F HO	USIN	G												
	BR323AL	5	0.39" (10mm)	-	-	-	-	-	-	-	-	-	-	-	-	-	d	d	-	d	d	-
1	BR323SS	5	0.39" (10mm)	-	-	-	-	-	-	-	-	-	-	-	-	-	d	d	-	d	d	-

Panel Mounting

4/20mA Loop Powered Digital Indicators





- > Large high contrast displays with a wide viewing angle
- General purpose and certified hazardous area models Div 1, Div 2 and AEx certified
- > Rugged stainless steel models
- > Combined analogue and digital display indicators
- > IP66 front panels (Similar to NEMA 4X)
- Internal calibrator, root extractor, lineariser & tare function
- > -40°F to +158°F (-40°C to +70°C) operating temperature range
- > Accessories

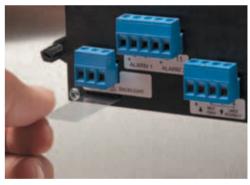
Dual isolated alarms
Display backlight may be loop or separately powered
Scale card - can be supplied printed with units of measurement and tag
information for no additional charge.
BA495 rear IP66 sealing kit



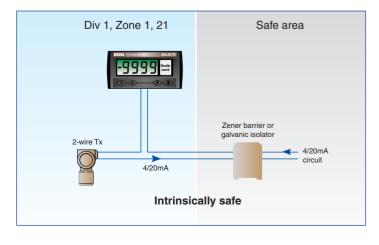
Gasket provides IP66 seal to panel

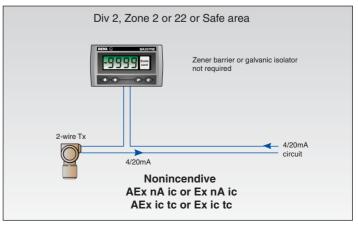


Sturdy panel clamps supplied with unit



Easy scale card installation without the need to remove indicator from the panel.





An indicator for every application - delivered ready for installation



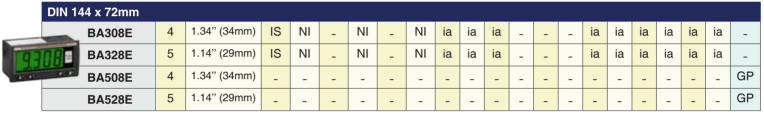




					No	orth A	meri	са			No	rth A	mer	ica			A.	TEX/	IECE	Ξx		
			Digits	Cla	ss I	Cla	ss II	Clas	ss III		Gas			Dust			Gas			Dust		General purpose
	Model No.		11.1.1.	Divi	sion	Divi	sion	Divi	sion		Zc	ne (Class	1				Zo	ne			arp
	INO.	No.	Height	1	2	1	2	1	2	0	1	2	20	21	22	0	1	2	20	21	22	0 8
1/8 DI	N 96 x 48mm																					
	BA307E	4	0.59" (15mm)	IS	NI	-	NI	-	NI	ia	ia	ia	-	-	-	ia	ia	ia	ia	ia	ia	-
	BA327E	5	0.43" (11mm)	IS	NI	-	NI	-	NI	ia	ia	ia	-	-	-	ia	ia	ia	ia	ia	ia	-
	BA507E	4	0.59" (15mm)	-	-	-	-	-	-	-	-	-	-	-	-	_	-	-	-	-	-	GP
	BA527E	5	0.43" (11mm)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	GP

IS = Intrinsically Safe NI = Nonincendive ia = AEx ia

ia = Ex ia



IS = Intrinsically Safe NI = Nonincendive ia = AEx ia

ia = Ex ia

STAINLESS STEEL	. ENC	LOSURE, RU	GGEE	105	mm x	60m	m														
BA307E-SS	4	0.59" (15mm)	IS	NI	-	-	-	NI	ia	ia	ia	-	-	-	ia	ia	ia	ia	ia	ia	-
BA327E-SS	5	0.43" (11mm)	IS	NI	-	-	-	NI	ia	ia	ia	-	-	-	ia	ia	ia	ia	ia	ia	-
BA307NE*	4	0.59" (15mm)	-	-	-	-	-	-	-	-	nA	-	-	ic	-	-	nA	-	-	ic	-
BA327NE*	5	0.43" (11mm)	-	-	-	-	-	-	-	-	nA	-	-	ic	-	-	nA	-	-	ic	-
BA507E-SS	4	0.59" (15mm)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	GP
BA527E-SS	5	0.43" (11mm)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	GP

*Design change by 2022

IS = Intrinsically Safe NI = Nonincendive ia = Ex ia nA = AEx or Ex nA icic = AEx or Ex ic tc

100	in a														· / .	U						
18	DIN 48 x 144mm C	ombi	ned Analog &	Digit	al Inc	dicato	or, 10	0 Seg	ment	Bar	grap	h										
1	BA326C	4.5	0.22" (5.5mm)	-	-	-	-	-	-	-	-	-	-	-	-	ia	ia	ia	-	-	-	-
Ų.	BA526C	4.5	0.22" (5.5mm)	-	-	-	-	-	-	-	-	-	-	-	-		-	-	-	-	-	GP

ia = Ex ia

	STAINLESS STEEL	ENC	LOSURE, RU	GGE	122	mm x	120r	nm														
	BA304G-SS-PM	4	1.34" (34mm)	-	-	-	-	-	-	-	-	-	-	-	-	ia	ia	ia	ia	ia	ia	-
4 //	BA324G-SS-PM	5	1.14" (29mm)	-	-	-	-	-	-	-	-	-	-	-	-	ia	ia	ia	ia	ia	ia	-
-93	BA504G-SS-PM	4	1.34" (34mm)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	GP
2000	BA524G-SS-PM	5	1.14" (29mm)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	GP

Modbus Displays









Low cost operator interfaces with graphical display, push buttons and switch outputs, for simple display and machine control in hazardous and safe areas.

> Applications:

Modbus slave display

view up to 8 variables

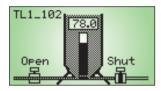
ASCII data display

view output from weighing system, RFID reader or any similar device.

Message display

view operator instructions

- > Up to 8 variables shown on 11 standard or custom screens.
- > Push buttons status returned to system host.



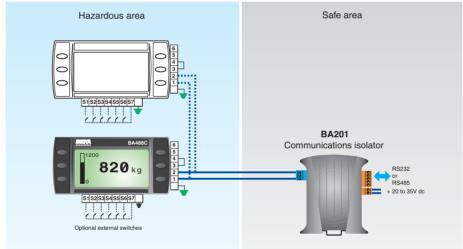
- > 2 isolated software controlled outputs.
- > Intrinsically safe models are powered and communicate via BA201 isolator which has RS232 and RS485 ports.
- > General purpose models have RS232 or RS485 port.
- > Panel & field mounting models

BA201

Galvanic Isolator

> Free ScreenWriter software and simulator enable control programs and custom screens to be developed on a Windows PC.





				No	orth A	meri	са			No	rth A	lmer	ica			A	TEX/	IECE	Ξx		_ (
Ma	odel	Communication	Cla	ss I	Clas	ss II	Clas	s III		Gas			Dust	t		Gas			Dust	t	General
No.		Communication	Divi	sion	Divi	sion	Divi	sion		Zo	ne C	Class	s 1				Zo	ne			General
			1	2	1	2	1	2	0	1	2	20	21	22	0	1	2	20	21	22	
FIELD MO	UNTED																				
Б ВА	484D	Via BA201 Galvanic Isolator	IS	NI	IS	NI	IS	NI	-	-	-	-	-	-	ia	ia	ia	ia	ia	ia	-
ВА	684D	RS232 or RS485	-	-	-	-	-	-	-	-	-	-	-	-	-	_	-	_	-	-	GI
			IS =	Intrinsica	ally Safe	NI =	Nonince	ndive									ia =	Ex ia			
PANEL MO	OUNTED																				
SA BA	488C	Via BA201 Galvanic Isolator	-	-	-	-	-	-	-	-	-	-	ia	ia	ia	-	-	-	-		
ВА	1688C	RS232 or RS485)	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	GF
			IS =	Intrinsica	ally Safe	NI =	Nonince	ndive									ia =	Ex ia			

IS

IS

ia

Fieldbus Indicators & Displays











An extensive range of bus powered, single and eight variable Displays, Indicators and Listeners for use with FOUNDATION fieldbus and Profibus PA systems in hazardous or safe areas.

FIELDBUS INDICATORS

5 digit 0.79" high LCD digits with a 31 segment bargraph

- > Single variable FOUNDATION fieldbus models
- > 8 variable FOUNDATION fieldbus models which can be nodes or listeners.
- > 8 variable Profibus PA models which can be nodes or listeners.

FIELDBUS DISPLAYS

Graphical display which can show up to 8 variables

- > Models for FOUNDATION fieldbus or Profibus PA applications.
- > Choice of 11 standard display screen formats, some with bargraphs.
- > Backlight
- > Push buttons for operator acknowledgements
- > 6 optional outputs



						No	orth A	meri	са			No	rth A	mer	ica			Α	TEX/	IECE	Ξx		— a
	Model		səle		Cla	ss I	Clas	ss II	Clas	ss III		Gas			Dust	t		Gas			Dust		neral pose
	No.		Variables	Protocol	Divi	sion	Divi	sion	Divi	sion		Zc	ne (Class	1				Zo	ne			Gene
			>		1	2	1	2	1	2	0	1	2	20	21	22	0	1	2	20	21	22	0.0
	FIELD MOUN	TED IN	NDIC/	ATOR																			
	BA414	DF	1	FF	IS	NI	IS	NI	IS	NI	-	-	-	-	-	-	ia	ia	ia/c	ia	ia	ia	-
8	ВА444	DF	8	FF or Profibus	IS	NI	IS	NI	IS	NI	-	-	-	-	-	-	ia	ia	ia/c	ia	ia	ia	-
ļ.=	BA614	DF	1	FF	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	GP
	BA644	DF	8	FF or Profibus	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	GP
						10	Lateria	.: !!	0-1-											<i>-</i> .			

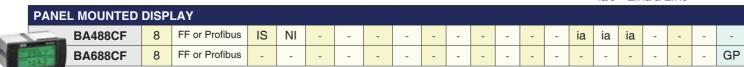
IS = Intrinsically Safe NI = Nonincendive ia = Ex iaia/c = Ex ia & Ex ic

	FIELD MOUN	NTED	DISPLAY																			
1045	BA484DF	8	FF or Profibus	IS	NI	IS	NI	IS	NI	-	-	-	-	-	-	ia	ia	ia	ia	ia	ia	-
	BA684DF	8	FF or Profibus	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	GP
1010																						

IS = Intrinsically Safe NI = Nonincendive ia = Ex ia

	PANE	L MOUNTED	INDIC	ATOR																			
		BA418CF	1	FF	IS	NI	-	-	-	-	-	-	-	-	-	-	ia	ia	ia/c	-	-	-	-
	RPUG	BA448CF	8	FF or Profibus	IS	NI	-	-	-	-	-	-	-	-	-	-	ia	ia	ia/c	-	-	-	-
11.0	DE COLO	BA618CF	1	FF	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	GP
		BA648CF	8	FF or Profibus	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	GP

IS = Intrinsically Safe NI = Nonincendive ia = Ex iaia/c = Ex ia & Ex ic



Field Mounting

Rate Totalisers







This extensive range includes one and two pulse input instruments and loop powered 4/20mA rate totalisers. All models can display rate of flow and total flow on separate displays in the same or different engineering units. The pulse input instruments will operate with most types of sensor and all models include square root extraction and an adjustable lineariser enabling flow to be displayed in linear engineering units.

- Large high contrast separate rate and total displays with wide viewing angle
- General purpose and certified hazardous area models

International Gas & Dust certification

> Robust impact resistant IP66 GRP enclosures (Similar to NEMA 4X)

Compact 'G' models 'E' models with separate terminal compartment

> Isolated pulse output

Dual isolated alarms

- > -40°F to +158°F (-40°C to +70°C) operating temperature range
- > Accessories

Isolated 4/20mA output
Backlight
Pipe & panel mounting kits
Scale cards - can be supplied printed with units of
measurement and tag information for no additional charge.
Laser engraved stainless steel legend plates

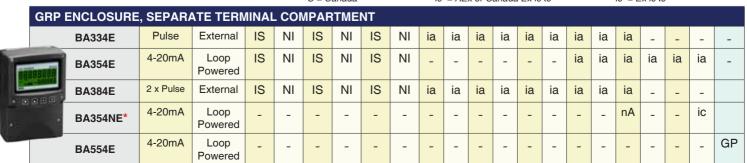


A Rate Totaliser for every application. .

			75		No	orth A	meri	са			No	rth A	mer	ica			A	TEX/	IECE	Ξx		_ 0
	Model	Input	erec	Cla	ss I	Clas	ss II	Clas	ss III		Gas			Dust	t		Gas			Dust	t	eral
	No.	IIIput	Powered	Divi	sion	Divi	sion	Divi	sion		Zc	ne C	Class	1				Zo	ne			General
			_ ₾	1	2	1	2	1	2	0	1	2	20	21	22	0	1	2	20	21	22	0 6
	GRP ENCLOSURE	, COMPA	СТ																			
	BA334G	Pulse	External	IS	NI	IS	NI	IS	NI	ia	ia	ia	ia	ia	ia	ia	ia	ia	ia	ia	ia	-
	BA384G	2 x Pulse	External	IS	NI	IS	NI	IS	NI	ia	ia	ia	ia	ia	ia	ia	ia	ia	ia	ia	ia	-
T.	BA334NG*	Pulse	External	-	-	-	С	-	С	-	-	nA	-	-	ic	-	-	nA	-	-	ic	-
	BA384NG*	2 x Pulse	External	-	-	-	С	-	С	-	-	nA	-	-	ic	-	-	nA	-	-	ic	-
1	BA534G	Pulse	External	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	GP
	BA584G	2 x Pulse	External	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	GP

*To be discontinued by 31-Dec-21 use **BA334G** or **BA384G**

IS = Intrinsically Safe NI = Nonincendive C = Canada ia = AEx or Ex ia nA = AEx or Canada Ex nA ic ic = AEx or Canada Ex ic tc ia = Ex ia nA = Ex nA icic = Ex ic tc



Panel MountingRate Totalisers







Includes one and two pulse input instruments and loop powered 4/20mA rate totalisers which can display rate and total flow separately. The pulse input instruments will operate with most types of sensor and all models include square root extraction and an adjustable lineariser. The rugged stainless steel totalisers can be safely mounted in a certified panel enclosure without invalidating the panel enclosure's certification.



. . .delivered ready for installation

- Large high contrast displays with wide viewing angle
- General purpose and certified hazardous area models

International Gas & Dust certification.

- > Rugged stainless steel Ex ia models

 May be installed in a certified panel enclosure without invalidating the enclosure's certification.
- > Isolated pulse output
- > IP66 front panels (Similar to NEMA 4X)
- > -40°F to +158°F (-40°C to +70°C) operating temperature range
- > Accessories

Dual isolated alarms Isolated 4/20mA output Backlight

Scale cards - can be supplied printed with units of measurement and tag information for no additional charge. IP66 rear sealing kit.

			ō		No	orth A	Ameri	са			No	rth A	mer	ica			A	TEX/	IECE	Ξx		_ 0
	Model		/ere	Cla	ss I	Cla	ss II	Clas	ss III		Gas			Dust	:		Gas			Dust		eral
	No.	Input	Pow	Divi	sion	Divi	sion	Divi	sion		Zc	ne (Class	: 1				Zo	ne			Gener
				1	2	1	2	1	2	0	1	2	20	21	22	0	1	2	20	21	22	0 8
	1/8 DIN 96 x 48mm																					
	BA337E	Pulse	External	IS	NI	IS	NI	IS	NI	ia	ia	ia	-	-	-	ia	ia	ia	-	-	-	-
W.	BA537E	Pulse	External	-	-	-	-	-	-	1	-	-	-	1	-	-	1	-	-	-	-	GP

IS = Intrinsically Safe NI = Nonincendive

ia = AEx or Ex ia

ia = Ex ia

	DIN 144 x 72mm																					
	BA338E	Pulse	External	IS	NI	IS	NI	IS	NI	ia	ia	ia	-	-	-	ia	ia	ia	-	-	-	-
TORRI DE	BA358E	4-20mA	Loop Powered	IS	NI	-	NI	-	NI	ia	ia	ia	-	-	-	ia	ia	ia	ia	ia	ia	-
	BA388E	2 x Pulse	External	IS	NI	IS	NI	IS	NI	ia	ia	ia	-	-	-	ia	ia	ia	-	-	-	-
-	BA538E	Pulse	External	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	GP
	BA558E	4-20mA	Loop Powered	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	GP
	BA588E	2 x Pulse	External	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	GP

IS = Intrinsically Safe NI = Nonincendive ia = AEx or Ex ia

	STAIN	ILESS STEEI	L ENCLO	SURE, RU	IGGE	D 105	5mm :	x 60m	nm														
96		BA337E-SS	Pulse	External	IS	NI	IS	NI	IS	NI	ia	-											
		BA337NE*	Pulse	External	-	-	-	-	-	-	-	-	nA	-	-	ic	-	-	nA	-	-	ic	-
	1 . 1	BA537E-SS	Pulse	External	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	GP

Counters







An extensive range of one and two input pulse counters which can display total and rate on separate displays in the same or different engineering units. The two input models can display the sum or differences of the inputs and can also decode a quadrature detector and display position.

- > Large high contrast displays with wide viewing angle
- General purpose and certified hazardous area models International Gas & Dust certification
- Field mounting models have IP66 GRP enclosure

Compact 'G' models 'E' models with separate terminal compartment Pipe and panel mounting accessories

> Panel mounting models

Choice of sizes all with IP66 front panels. (Similar to NEMA 4X)
Rugged stainless steel models may be installed in certified panel enclosures without invalidating the enclosure's certification.
Rear IP66 sealing kit

> Isolated pulse output

Synchronous with input for retransmission

> -40°F to +158°F (-40°C to +70°C) operating temperature range



> Accessories

Dual isolated alarms Isolated 4/20mA output Backlight

Scale cards - can be supplied printed with units of measurement and tag information for no additional charge. Laser engraved stainless steel legend plates

_			3 ·																			
					No	orth A	meri	са			No	rth A	mer	ica			A.	TEX/	IECE	Ξx		
	Мо	del		Cla	ss I	Cla	ss II	Clas	s III		Gas			Dust			Gas			Dust	1	eral ose
	No	-	Input	Divi	sion	Divi	sion	Divi	sion		Zo	ne C	Class	s 1				Zo	ne			Gene
İ			-	1	2	1	2	1	2	0	1	2	20	21	22	0	1	2	20	21	22	0 0
	FIELD MO	UNTED,	GRP ENCLOSURE,	CON	IPAC	Т																
e de	ВА	364G	2 x Pulse	IS	NI	IS	NI	IS	NI	ia	ia	ia	ia	ia	ia	ia	ia	ia	ia	ia	ia	-
	BA	364NG*	2 x Pulse	-	-	-	С	-	С	-	-	nA	-	-	tc	-	-	nA	-	-	tc	-
1	BA	564G	2 x Pulse	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	GP

*To be discontinued by 31-Dec-21 use **BA364G**

IS = Intrinsically Safe NI = Nonincendive C = Canada ia = AEx or Ex ia nA = AEx or Canada Ex nA ic tc = AEx or Canada Ex ic tc ia = Ex ia nA = Ex nA ic tc = Ex ic tc



IS = Intrinsically Safe
NI = Nonincendive

ia = AEx or Ex ia

ia = Ex ia

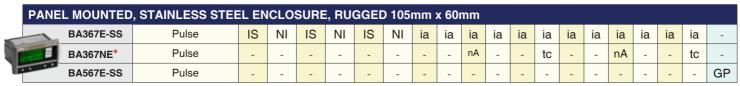
	PANE	L MOUNTED	, 1/8 DIN 96 x 48mr	n																		
A		BA367E	Pulse	IS	NI	IS	NI	IS	NI	ia	ia	ia	-	-	-	ia	ia	ia	-	-	-	-
THE REAL PROPERTY.		BA567E	Pulse	-	-	-	-	-	-	-	_	-	_	-	-	-	-	-	_	-	-	GP

IS = Intrinsically Safe NI = Nonincendive ia = AEx or Ex ia

ia = Ex ia

PANEL MOUNTED), DIN 144 x 72mm																			
BA368E	2 x Pulse	IS	NI	IS	NI	IS	NI	ia	ia	ia	-	-	-	ia	ia	ia	-	-	-	-
BA568E	2 x Pulse	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	GP

IS = Intrinsically Safe NI = Nonincendive ia = AEx or Ex ia



Tachometers







A tachometer for every application which can display speed and run-time on separate displays. Operates with most transducers.

- Large high contrast displays with wide viewing angle
- General purpose and certified hazardous area models International Gas & Dust certification
- Field mounting models have IP66 GRP enclosure

Compact 'G' models 'E' models with separate terminal compartment Pipe and panel mounting accessories

> Panel mounting models

Choice of sizes all with IP66 front panels. (Similar to NEMA 4X) Rugged stainless steel models may be installed in certified panel enclosures without invalidating the enclosure's certification. Rear IP66 sealing kit

> Isolated pulse output Synchronous with input for retransmission

-40°F to +158°F (-40°C to +70°C) operating temperature range



Accessories

Dual isolated alarms Isolated 4/20mA output Backlight Scale cards - can be supplied printed with units of measurement and tag information for no additional charge. Laser engraved stainless steel legend plates

	ton	iperature rai	ige							-acc.	0116	,,	<i>,</i> a ot	an ne	,00 0	1001	1090	11G P				
					No	orth A	meri	са			No	rth A	mer	ica			A	TEX/	IECE	Ξx		-
		Model		Cla	ss I	Cla	ss II	Clas	s III		Gas			Dust			Gas			Dust		eral
		No.	Input	Divi	sion	Divi	sion	Divi	sion		Zc	ne (Class	1				Zo	ne			Gene
				1	2	1	2	1	2	0	1	2	20	21	22	0	1	2	20	21	22	0 0
	FIELD	MOUNTED,	GRP ENCLOSURE,	CON	IPAC	Т																
i i		BA314G	Pulse	IS	NI	IS	NI	IS	NI	ia	ia	ia	ia	ia	ia	ia	ia	ia	ia	ia	ia	-
ľ		BA314NG*	Pulse	-	-	-	С	-	С	-	-	nA	-	-	tc	-	-	nA	-	-	tc	-
A		BA514G	Pulse	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	GP

*To be discontinued by 31-Dec-21 use BA314G

IS = Intrinsically Safe NI = Nonincendive C = Canada

ia = AEx or Ex ia nA = AEx or Canada Ex nA ic tc = AEx or Canada Ex ic tc

ia = Ex ia nA = Ex nA ictc = Ex ic tc

FIELD MOUNTED.GRP ENCLOSURE. SEPARATE TERMINAL COMPARTMENT **BA314E** Pulse IS NI NI ia ia ia ia ia ia

IS = Intrinsically Safe NI = Nonincendive

ia = AEx or Ex ia

ia = Ex ia

PA	NEL MOUNTED	, 1/8 DIN 96 x 48mr	n																		
	≥ BA317E	Pulse	IS	NI	IS	NI	IS	NI	ia	ia	ia	-	-	-	ia	ia	ia	-	-	-	-
	BA517E	Pulse	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	GP

IS = Intrinsically Safe NI = Nonincendive

ia = AEx or Ex ia

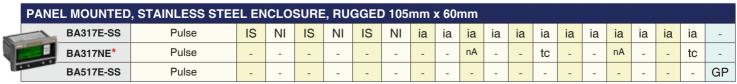
ia = Ex ia

F	PANEL MOUNTED	, DIN 144 x 72mm																			
	BA318E	Pulse	IS	NI	IS	NI	IS	NI	ia	ia	ia	-	-	-	ia	ia	ia	-	-	-	-
8888	BA518E	Pulse	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	GP

IS = Intrinsically Safe NI = Nonincendive

ia = AEx or Ex ia

ia = Ex ia



IS = Intrinsically Safe NI = Nonincendive

ia = AEx or Ex ia nA = AEx or Canada Ex nA ic tc = AEx or Canada Ex ic tc

ia = Ex ia nA = Ex nA ictc = Ex ic tc

Timers or Clocks









One and two input instruments that can be configured as a Timer or as a Clock. As a Timer they can measure and display elapsed time between events, or control events via optional control outputs. As a Clock local time is displayed and optional control outputs can be configured to turn on and off twice in each 24 hour period.

- > Large high contrast displays with wide viewing angle
- General purpose and certified hazardous area models International Gas and Dust certification
- Field mounting models have NEMA 4X (IP66) GRP enclosure

Compact 'G' models 'E' models with separate terminal compartment Pipe and panel mounting accessories

> Panel mounting models

Choice of sizes all with IP66 front panels. (Similar to NEMA 4X)
Rugged stainless steel Ex ia model may be installed in a certified panel enclosure without invalidating the enclosure's certification.
Rear IP66 sealing kit

> -40°F to +158°F (-40°C to +70°C) operating temperature range



> Accessories

Dual isolated control outputs Backlight

Scale cards - can be supplied printed with units of measurement and tag information for no additional charge. Laser engraved stainless steel legend plates

										aoci	CHIG	jiavc	<i>,</i> u 5t	anno	00 0	tooi	lege	πα ρ	naice			
					No	orth A	meri	са			No	rth A	lmer	ica			A	TEX/	IECE	Ξx		
	Мо	del	lamut	Cla	ss I	Clas	ss II	Clas	s III		Gas			Dust			Gas			Dust	t l	eral ose
	No	-	Input	Divi	sion	Divi	sion	Divi	sion		Zo	ne (Class	s 1				Zo	ne			General
				1	2	1	2	1	2	0	1	2	20	21	22	0	1	2	20	21	22	0 2
	FIELD MO	UNTED,	GRP ENCLOSURE,	CON	IPAC	T																
di.	ВА	374G	2 x Sensors	IS	NI	IS	NI	IS	NI	ia	ia	ia	ia	ia	ia	ia	ia	ia	ia	ia	ia	-
I	BA	374NG*	2 x Sensors	-	-	-	С	-	С	-	-	nA	-	-	tc	-	-	nA	-	-	tc	-
Á	BA	574G	2 x Sensors	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	GP

*To be discontinued by 31-Dec-21 use **BA374G**

IS = Intrinsically Safe
NI = Nonincendive
C = Canada

ia = AEx or Ex ia nA = AEx or Canada Ex nA ic tc = AEx or Canada Ex ic tc ia = Ex ia nA = Ex nA ic tc = Ex ic tc

IS = Intrinsically Safe
NI = Nonincendive

ia = AEx or Ex ia

ia = Ex ia

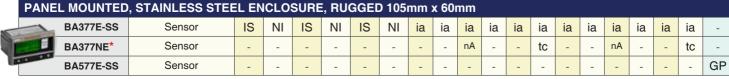
	PANEL MOUNTED), 1/8 DIN 96 x 48mr	n																		
	BA377E	Sensor	IS	NI	IS	NI	IS	NI	ia	ia	ia	-	-	-	ia	ia	ia	-	-	-	-
ų,	BA577E	Sensor	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	GP

IS = Intrinsically Safe NI = Nonincendive ia = AEx or Ex ia

ia = Ex ia

PANEL MOUNTED), DIN 144 x 72mm																			
BA378E	2 x Sensors	IS	NI	IS	NI	IS	NI	ia	ia	ia	-	-	-	ia	ia	ia	-	-	-	-
BA578E	2 x Sensors	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	GP

IS = Intrinsically Safe NI = Nonincendive ia = AEx or Ex ia



Flow Batch Controllers





Very easy to use, stand alone batch controllers for dispensing and sampling. Graphical display that can be configured to suit applications including up to 9 named batch setpoints.

- > Graphical display with backlight
- > General purpose and certified hazardous area models North American and ATEX gas and dust certification.
- > Field mounting models have IP66 impact resistant GRP enclosure (Similar to NEMA 4X)
 Separate terminal compartment Pipe mounting accessories.
- > Panel mounting models
 IP66 front panel (Similar to NEMA 4X)
- > Input Pulse or 4/20mA
- > Three isolated outputs
 Output 1:

control output

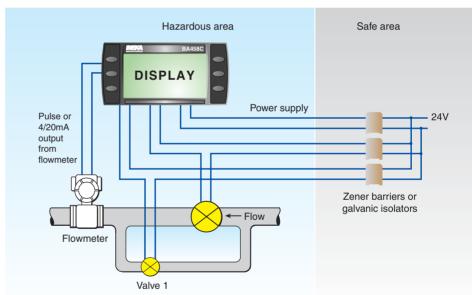
Outputs 2 & 3 configurable:

control outputs flow alarm reset alarm reset status batch state scaled pulse output

- Single or two-stage control with overrun compensation
- > Provision for external push buttons
 Push button control may be
 transferred to external switches.
- > -4°F to +140°F (-20°C to +60°C) operating temperature range
- > Accessories

Three additional configurable isolated outputs.
Laser engraved stainless steel legend plates.





			N	orth A	Americ	а			No	orth A	meri	ica				AT	EX			
	Model	Cla	ss I	Clas	ss II	Clas	ss III		Gas			Dust			Gas			Dust		General
	No.	Divi	sion	Divi	sion	Divi	sion		Z	one (Class	1				Zo	ne			purpose
	1		2	1	2	1	2	0	1	2	20	21	22	0	1	2	20	21	22	
-	FIELD MOU	INTED																		
1000	BA454D	IS	NI	IS	NI	IS	NI	-	-	-	-	-	-	ia	ia	ia	ia	ia	ia	-
* white	BA654D	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	GP
			IS	S = Intrins	sically Sa	afe			•				•			ia =	Ex ia			

PANE	EL MOUNTED	DIN 1	44 x 72	2mm																
	BA458C	IS	NI	IS	NI	IS	NI	-	-	-	-	-	-	ia	ia	ia	-	-	-	-
100 m	BA658C	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	GP

NI = Nonincendive

Set Point [Generator]









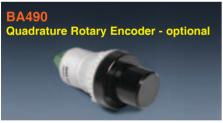
For manually adjusting a 4/20mA process variable or controller set point from within a hazardous or safe area using the instrument's push buttons. These loop powered instruments incorporate a display to show the operator the 4/20mA current in engineering units.

- General purpose and certified hazardous area models International Gas and Dust certification.
- > Rugged stainless steel Ex ia models

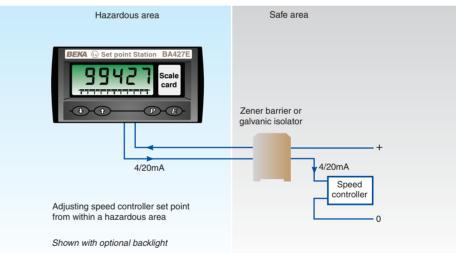
May be installed in a certified panel enclosure without invalidating the enclosure's certification.

- IP66 front panels (Similar to NEMA 4X)
- > BA490 Quadrature rotary encoder
 Alternative to using the set point
 station's push buttons, current can
 be controlled by an external rotary
 encoder such as the BA490.
- > -40°F to +158°F (-40°F to +70°C) operating temperature range
- > Accessories

Display backlight may be loop or separately powered Scale card - can be supplied printed with units of measurement and tag information for no additional charge Rear IP66 sealing kit







		N	lorth A	meric	а			No	rth A	mer	ica			Α	TEX	/IECE	x		
Model	Cla	ss I	Cla	ss II	Clas	ss III		Gas			Dust			Gas			Dust		General
No. Division			Divi	sion	Divi	sion		Z	one (Class	1				Zo	ne			purpose
	1	2	1	2	1	2	0	1	2	20	21	22	0	1	2	20	21	22	
FIELD MOL	INTED																		
BA427E	IS	NI	-	NI	-	NI	ia	ia	ia	-	-	-	ia	ia	ia	ia	ia	ia	-
BA627E	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	GP

IS = Intrinsically Safe NI = Nonincendive ia = AEx or Ex ia

ia = Ex ia

PANI	EL MOUNTED	DIN 1	44 x 7	2mm																
	BA427E-SS	-	-	-	-	-	-	-	-	-	-	-	-	ia	ia	ia	ia	ia	ia	-
THE REAL PROPERTY.	BA627E-SS	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	GP

	PAN	EL MOUNTED	, ROT	ARY E	NCOD	ER																
0	A	BA490	~	~	~	~	~	~	~	~	~	~	~	~	~	~	~	~	~	~	~	

Indicating Temperature Transmitters HART





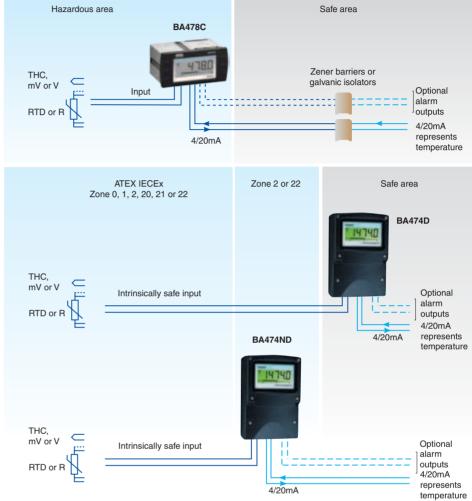


Field and panel mounting loop powered HART enabled temperature transmitters which incorporate a large easy to read temperature display. Innovative certification eliminates need for barrier or isolator for ATEX/IECEx applications.



- Large high contrast temperature display with 0.79" high digits
- General purpose and certified hazardous area models
 International Gas & Dust certification
- Field mounting models
 Separate terminal compartment.
 Innovative certification eliminates
 need for barrier or isolator
- > Panel mounting models
 IP66 front panels (Similar to NEMA 4X)
- > HART communication Sensor diagnostics
- > -4°F to +140°F (-20°F to +60°C) operating temperature range
- > Accessories

Dual isolated alarms
Backlight loop powered
Scale card - can be supplied
printed with units of measurement and tag
information for no additional charge
Laser engraved stainless steel
legend plates
Pipe mounting kits



An Indicating Temperature Transmitter

for every application. . . . delivered ready for installation

			N	lorth A	Americ	а			No	rth A	meri	ica			Α	TEX/	IECE	x		
	Model	Cla	ss I	Clas	ss II	Clas	ss III		Gas			Dust			Gas			Dust		General
	No.	Divi	sion	Divi	sion	Divi	sion		Z	one (Class	1				Zo	ne			purpose
		1	2	1	2	1	2	0	1	2	20	21	22	0	1	2	20	21	22	
FIELD	MOUNTED																			
	BA474D	-	-	-	-	-	-	-	-	-	-	-	-	ia	ia	ia	ia	ia	ia	-
125250	BA474ND*	-	-	-	-	-	-	-	-	-	-	-	-	nA*	nA*	nA*	td	td	td	-
	BA674D	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	GP
	*To be discontin	ued by 3	1-Dec-2	1 use B	4474D									,	,	ia =	Ex ia			

ia = Ex ia $nA^* = Ex nA \& input = ia$ td = Ex td

PANEL MOUN	red di	IN 14	14 x 72	2mm																
BA4780	;	-	-	-	-	-	-	-	-	-	-	-	-	ia	ia	ia	-	-	-	-
BA6780	;	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	GP

Universal process panel meters with MULTICOLOR displays

New, high quality universal process panel meters featuring multicolored, negative liquid crystal five digit and bargraph displays which are visible in all lighting conditions from bright sunlight to total darkness. The display color is fully adjustable and can be linked to the meter's optional alarms, providing operators with a very conspicuous status warning. Display colors and brightness can easily be adjusted on-site to match other instrumentation on the panel.

The meters have process current, voltage and resistance thermometer inputs, with separate versions for powering from a low voltage dc or from an ac mains supply.

All models have IP66 front of panel protection and a scratch resistant glass window. For marine or harsh environments where the front of the instrument may be impacted, the rugged A90-SS has a stainless steel enclosure with a 10mm thick toughened glass window.

Panel meters can be supplied configured to customer's requirements and fitted with a printed slide-in scale card showing specified units of measurement and tag information for no additional charge.

Courtesy of Saffron Scientific Equipment.





High quality UK designed and manufactured

Large high contrast multicolor 5 digit display with bargraph

Fully adjustable display color Visible in all lighting conditions Negative liquid crystal technology

- > Input may be configured on-site 4-20mA or 0-50mA 0-100mV, 0-1V or 0-10V Pt100 2-wire or 3-wire RTD
- > Power supply separate versions for: 10 to 36V dc 90 to 264V ac 47-63Hz
- > IP66 front of panel protection with toughened glass window (Similar to NEMA 4X)
- A90-SS has stainless steel enclosure and 10mm thick toughened glass window
 For harsh and marine environments
- > -40°F to +131°F (-40°C to +55°C) operating temperature range
- > Accessories

Isolated Modbus RTU

Dual isolated alarms with changeover contacts, alarms can be linked to display color.

Isolated 4/20mA output

Isolated 24V transmitter power supply

IP66 rear sealing kit

Scale cards - can be supplied printed with units of measurement and tag information for no additional charge.

General Purpose - for use in safe areas

Model No. Separate versions for 10-36V dc or 90 to 264V ac supplies

A90 Universal process meter

A90-SS Rugged universal process meter in

stainless steel enclosure

Ex ia Sounders & Beacons







High performance Ex ia intrinsically safe sounder and flashing beacon in IP66 enclosures, may be used separately or as a pair powered from a single intrinsically safe circuit. Both are IECEx, ATEX and US certified for use in gas hazardous areas.



BR385 SOUNDER

- > 49 different sounds
- > 3 stage alarm
- > Up to 105dBA output
- > IP66 enclosure (Similar to NEMA 4X)

BA386 BEACON

- > Red, Amber, Green, Blue & White models
- > 2 double flashes per second
- > Alarm accept function silences sounder for pre-set time.
- > Steady state BA386S version also available

				١	lorth A	meric	а			No	rth A	meri	ica			Α	TEX	IECE	x		
		Model	Cla	ss I	Clas	ss II	Clas	s III		Gas			Dust			Gas			Dust		General
		No.	Divi	sion	Divi	sion	Divi	sion		Z	one (Class	1				Zo	ne			purpose
			1	2	1	2	1	2	0	1	2	20	21	22	0	1	2	20	21	22	
1	\Rightarrow	AUDIBLE S	OUND	ER																	
	(a)	BR385	IS	-	-	-	-	-	ia	-	-	-	-	-	ia	ia	ia	-	-	-	-
	-4				S = Intrins NI = Non									ia =	Ex ia						
	LED F	LASHING BE	ACO	V																	
1		BA386	IS	NI	-	-	-	-	ia	-	NI	-	-	-	ia	ia	ia	-	-	-	-
1				15			NI		Ex ia incend	live				ia =	Ex ia						

NI = Nonincendive

IS

NI

IS = Intrinsically Safe

LED STEADY STATE BEACON

BA386S



ia = Ex ia

NI = Nonincendive



ia

ia = Ex ia





Bright, low cost panel mounting lamps with IP66 front of panel protection which have a ten year life expectancy.

> Red, Amber, Green, Blue & White models

LED Panel Lamps

- > BA390 lamps have 20mA constant current consumption
- > BA390S lamps have specified performance at 4mA

ia

> BA599 rear sealing kit includes cable gland

				No	orth A	meri	са			No	rth A	mer	ica			A.	TEX/	IECE	Ξx		
	Model		Cla	ss I	Cla	ss II	Clas	s III		Gas			Dust			Gas			Dust	t	eral
	No.	Input	Divi	sion	Divi	sion	Divi	sion		Zo	ne (Class	1				Zo	ne			Gene
			1	2	1	2	1	2	0	1	2	20	21	22	0	1	2	20	21	22	ا م
	30mm LENS FOR	22.5mm CUT-OUT																			
000	BA390	20mA Constant Current	IS	NI	-	-	-	-	ia	ia	ia	-	-	-	ia	ia	ia	ia	ia	ia	-
W	BA390S	Low Current 4mA	IS	NI	-	-	-	-	ia	ia	ia	-	-	-	ia	ia	ia	ia	ia	ia	-
1	BA590	20mA Constant Current	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	GP
	BA590S	Low Current 4mA	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	GP

Accessories

for FIELD mounting instruments

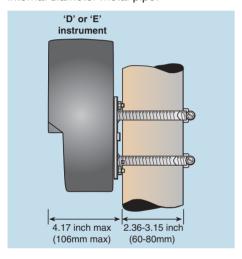
BEKA field mounting instruments are housed in one of three enclosures, each with a range of mounting and marking accessories.

Model numbers with a 'D' or 'E' suffix Model numbers with a 'G' suffix Model numbers with a 'G-SS' suffix IP66 GRP enclosure with separate terminal compartment IP66 compact GRP enclosure IP66 compact 316 stainless steel enclosure

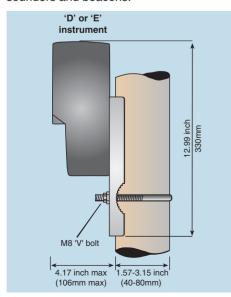
'D' and 'E' Instruments

PIPE MOUNTING KITS

BA392D Standard duty 316 stainless steel bracket secured by two stainless steel worm drive hose clips which attach instrument to any 2-3.15 inch (60-80mm) outside diameter vertical or horizontal pipe. Usually suitable for clamping to a 2 inch internal diameter metal pipe.



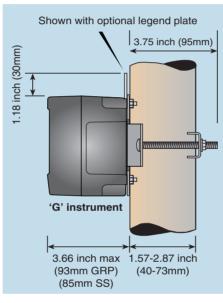
BA393 Heavy duty 316 stainless steel pipe mounting bracket using a single 'V' bolt which attaches instrument to any vertical or horizontal pipe with an outside diameter between 1.57 and 3.15 inch. Will also support BEx series flameproof sounders and beacons.



'G' and 'G-SS' Instruments

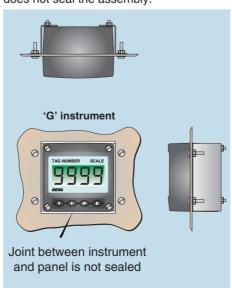
PIPE MOUNTING KIT

BA393G 316 stainless steel pipe mounting bracket attaches 'G' instruments to any vertical or horizontal pipe with an outside diameter between 1.57 and 2.8 inch.



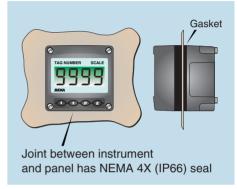
PANEL MOUNTING KITS

BA394G 316 stainless steel panel mounting kit secures a GRP or stainless steel 'G' instrument in a panel aperture but does not seal the assembly.



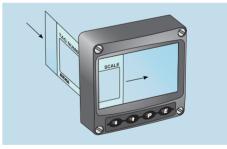
BA494G sealing panel mounting kits

Secures 'G' instrument in a panel aperture and seals the panel.



BA494G for a GRP enclosure **BA494G-SS** for a stainless steel enclosure.

SLIDE IN SCALE CARD



All 'G' suffix field and panel mounting instruments have a slide-in scale card which can accommodate scale and tag marking. If requested the instrument can be supplied with the scale card printed to show customer specified units of measurement, tag and application information.

EXTERNAL STAINLESS STEEL LEGEND PLATE

For customers requiring traditional labelling, 'G' instruments can be supplied with a laser etched stainless steel legend plate showing customer specified information.



Accessories

for PANEL mounting instruments

'E' suffix, Rugged and A90 meters

SLIDE IN SCALE CARD

A slide-in scale card can be fitted without removing the instrument from the panel or opening the instrument enclosure. A customer specified scale card is a no cost accessory when an 'E' or Advisor instrument is ordered. A pack of 30 scale cards pre-printed with common legends is available for on-site configuration.



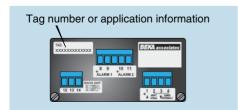
Scale card for 'E' suffix instruments is inserted from the rear of the instrument.



Pre-printed scale cards

TAG NUMBER

Customer specified tag number or application information can be thermally printed or laser etched onto the instrument rear panel adjacent to the terminals.



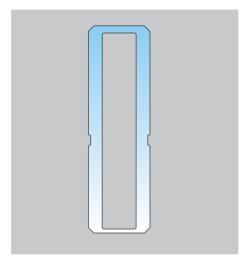
Tag number or application printed on rear panel of instrument.

All instruments can typically accommodate up to 2 rows of 18 characters

BA326C and BA526C Combined Indicators

SCALE CARD

The factory fitted internal scale card can be printed with a customer specified scale for the analogue bargraph and with the units of measurement for the digital display.



Scale card can be printed with customer specified bargraph scale and units of measurement.

Fieldbus Indicators & Indicating Temperature Transmitters

SCALE CARD

Panel mounting Indicating Temperature Transmitters and Fieldbus indicators have an internal scale card around the display which can be supplied printed with customer specified application information.



Scale card can be printed with customer specified information.

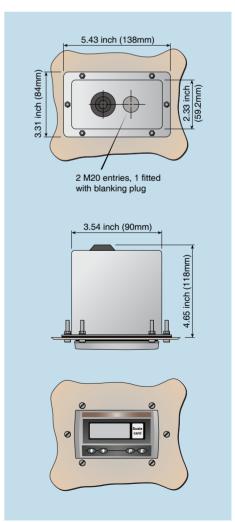
For 96 x 48mm, Rugged 'E' suffix, and A90 meters

REAR COVER AND SEALING KIT

The BA495 rear cover and sealing kit provides impact and IP66 ingress protection for a single 96 x 48mm or a 105 x 60mm rugged instrument. The 316 stainless steel rear cover has two M20 cable entries, one fitted with a blanking plug. Note: cannot be used with stainless steel support plate.



BA495 rear IP66 sealing kit



Why Buy *BEKA*











- > Three-Year warranty on all products
- > Fast manufacturing times, typically 3-5 working days
- > Widest range available of hazardous area indicators and displays
- > International certifications for global applications
- > High reliability products for hazardous areas and general purpose applications
- > Privately owned by engineers designing products for engineers since 1984
- > Direct telephone or email contact to sales team and knowledgeable engineers
- > Excellent customer support pre and post sales
- > World-wide support network of agents and distributors
- > Set-up and scale printing on most models for no additional charge
- > Comprehensive website and easy access to all documentation



Published March 2021

BEKA associates Ltd