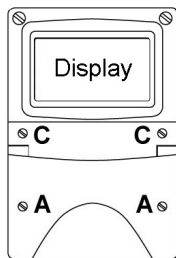
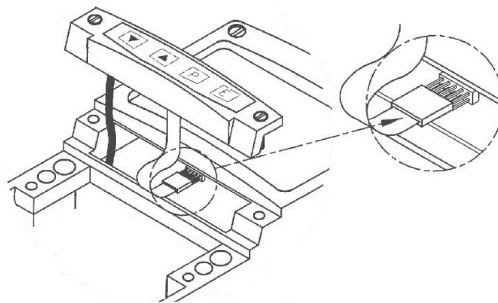


## E Instrument Replacement Escutcheon

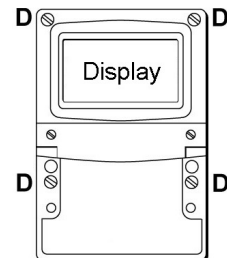
1. To prevent electrostatic damage to the indicator, the technician fitting the replacement escutcheon should be connected to earth via a high resistance safety device such as a wrist strap.
2. Remove the instrument terminal cover by unscrewing the two 'A' screws.
3. Remove the instrument control cover by unscrewing the two 'C' screws. The cover is tethered to the instrument enclosure by a plastic cord. If the instrument has an external keypad, carefully unplug the ribbon cable from the instrument assembly by gently pulling the plug. Note the connector polarity and do not pull on the ribbon cable.
4. Unscrew the four 'D' screws and lift the instrument front off the main body of the instrument and lay it face down on a clean surface.
5. Gently peel off the existing escutcheon from the LCD. Carefully remove any remaining adhesive residue from the LCD using a mild solvent and leave it to dry. Remove the self-adhesive backing paper from the new escutcheon. Lay the new escutcheon on to the LCD ensuring that it is correctly orientated within the white carrier.
6. Carefully replace the instrument front cover and tighten the four securing 'D' screws.
7. If the instrument has an external keypad carefully reconnect the ribbon cable ensuring correct polarity before fitting the control cover and tightening the two securing 'C' screws.
8. Finally refit the instrument terminal cover and tighten the two 'A' securing screws.



**Step a**  
Remove the terminal  
and control covers.



**Step b**  
If an external keypad  
is fitted carefully un-plug  
from instrument assembly  
note connector polarity



**Step c**  
Remove the front of  
the instrument.

### BEKA associates Ltd.

Old Charlton Road, Hitchin,  
e-mail: [sales@beka.co.uk](mailto:sales@beka.co.uk)

Hertfordshire, SG5 2DA UK.  
website: [www.beka.co.uk](http://www.beka.co.uk)

Tel: +44 (0) 1462) 438301

Issue 1 Dec 21