

Assembly Instructions for BA392D Stainless Steel Pipe Mounting Kit

The BA392D pipe mounting kit enables a BEKA 'D' field instrument to be mounted onto a vertical or horizontal pipe with an outside diameter between 60 and 80mm.

Each pipe mounting kit consists of the following components:

Quantity	Description	BEKA part number
1	Mounting plate	013-054
2	Hose clip	070-008
2	M6 x 50 cheese head screw	065-042
4	M6 flat washer	067-010
2	M6 spring washer	067-021
2	M6 nut	066-009

Assembly procedure for vertical pipe

1. Completely unscrew both hose clips and thread them through the vertical slots in the mounting plate.
2. Pass the hose clips around the pipe to which the instrument is to be mounted, re-engage both clips and tighten after turning the mounting plate into the required position.
3. Fix the instrument to the mounting plate using the two M6 screws as shown below.

Assembly procedure for horizontal pipe

1. Completely unscrew both hose clips and thread them through the horizontal slots in the mounting plate.
2. Pass the hose clips around the pipe to which the instrument is to be mounted, re-engage both clips and tighten after turning the mounting plate into the required position.
3. Fix the instrument to the mounting plate using four locally sourced 4mm x 12mm long self tapping screws as shown below.

