

The BA324NG loop powered 4/20mA indicator is a new field mounting instrument that supersedes the well established BA324NC. It is electrically and mechanically compatible with the earlier model but has a much larger full 5 digit display, bargraph, dust certification and guaranteed performance between -40 and +70°C. Like it's predecessor, the BA324NG is housed in a robust IP66 enclosure which may be surface or pipe mounting.

Main application of the BA324NG is to display a measured variable in meaningful engineering units within a Zone 2 or 22 hazardous area. The zero and span of the display are independently adjustable allowing the indicator to be calibrated to display any linear variable represented by the 4/20mA signal. A root extractor and an adjustable sixteen segment lineariser enable the indicator to display flow and variables such as tank level in linear engineering units. For weighing applications a tare function is included.

A large 29mm high 5 digit display and 31 segment bargraph provided maximum contrast and have a very wide viewing angle, allowing the BA324NG indicator to be easily read in most lighting conditions over a wide temperature range. An optional factory fitted backlight is available for installations in poorly illuminated areas. The five digits, with four decimal points and a negative sign, may be configured to display any variable between -99999 and 99999.

IP66 protection is provided by the robust GRP enclosure which has stainless steel fittings, silicone gaskets and an 8mm thick armoured glass window. Ingress and impact protection have been independently assessed by Intertek. An optional back-box terminal assembly, including a continuity diode in the 4/20mA loop, is available for users wishing to terminate field wiring before the indicator assembly is installed.

The scale card which shows units of measurement and tag information slides into an internal slot and can easily be changed on-site.

New instruments are supplied with a printed scale card showing customer specified information, if this is not supplied a blank card is fitted which can easily be marked on-site.

IECEx, ATEX and ETL non sparking Ex nA certification allows the BA324NG to be installed in a Zone 2 hazardous area without the need for Zener barriers or galvanic isolators. For Zone 2 applications the BA324NG offers a less expensive alternative to intrinsic safety and flameproof instrumentation.

Ex tc dust certification permits the BA324NG to be installed in Zone 22 dust hazardous areas, again without the need for Zener barriers or galvanic isolators.

A backlight which may be loop or separately powered is available as a factory fitted option. It provides green background illumination allowing the display to be read at night or in poorly illuminated areas. When powered from the 4/20mA loop, no additional field wiring is required. Powering from a separate supply produces a brighter backlight but requires additional field wiring.

Optional dual alarm outputs which can switch hazardous or safe area loads, such as sounders, beacons or solenoid valves, are available as a factory fitted option. The two galvanically isolated solid state outputs may be independently conditioned as high or low alarms with normally open or closed outputs. Annunciators on the display show the status of both alarms.

Reliability is ensured by protection from incorrect connection and radio frequency interference. The indicator has been subjected to extensive vibration and thermal testing and is supported by a three year guarantee.

Other field mounting models in this range include the BA304NG which has a similar specification and an even larger four digit 32mm high display.

BA324NG 2-wire 4/20mA 5 digit indicator

Ex nA & tc certified for use in Zones 2 & 22 hazardous areas

- Loop powered only 1.2V drop.
- 5 digit 29mm high display & 31 segment bargraph.
- Ex nA gas and Ex tc dust ATEX, IECEx, ETL & cETL certification.
- Root extractor and 16 segment lineariser.
- IP66 GRP enclosure
- Easy scale card installation on-site.
- Optional backlight & alarms.
- 3 year guarantee

www.beka.co.uk/ba324ng











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SPECIFICATION

Input

4 to 20mA HART® transparent Current Voltage Less than 1.2V at 20°C

Less than 1.3V at -40°C

Less than 5V with optional loop powered

backlight.

±200mA or ±30V will not damage indicator Overrange

Display

Liquid crystal, non-multiplexed 5 digits Type

29mm high.

Span Adjustable between 0 & ±99999 for a

4/20mA input.

Zero Adjustable between 0 & ±99999 with

4mA input.

1 of 4 positions or absent Decimal point Polarity Automatic minus sign

Blanked apart from 0 in front of decimal point Zero blanking

Direction Display may increase or decrease with

increasing 4/20mA input. Reading rate 2 per second

Bargraph 31 segments 80mm long

99999 or -99999 with all decimal points Overange

flashing.

Push buttons (Function in display mode) Shows display with 4mA input Shows display with 20mA input

P Displays input in mA or as a % of span, has a modified function when alarms are fitted.

E Used for tare function

Accuracy at 20°C

Linear ±0.02% of span ±1digit Root extracting ±16µA at input ±1 digit Temperature effect on:

Less than 25ppm of span/°C Zero Span Less than 50ppm of span/°C

Series mode rejection Less than 0.05% of span error for 1mA pk to

pk 50 or 60Hz interference.

Certification

Europe ATEX Code

Group II Category 3GD Ex nA ic IIC T5 Gc Ex tc IIIC T80°C Dc IP66 -40°C ≤ Ta ≤ 70°C

ITS11ATEX47255

International IECEx

Cert. No.

Ex nA ic IIC T5 Gc Code

Ex tc IIIC T80°C Dc IP66 -40°C ≤ Ta ≤ 70°C

Cert. No. IECEx ITS 11.0016

USA & Canada ETL & cETL

Code Class I, Zone 2, AEx nA ic IIC T5 Gc

Zone 22, AEx ic tc IIIC T80°C Dc

USA

-40°C ≤ Ta ≤ 60°C

Ex nA ic IIC T5 Gc: Ex n IIC T5 Gc Canada

Ex ic tc IIIC T80°C Dc

 $-40^{\circ}\text{C} \le \text{Ta} \le 60^{\circ}\text{C}$

ETL control No. 4008610

Environmental

-40 to +70°C Operating temp Storage temp -40 to +85°C

to 95% at 40°C noncondensing Humidity

Enclosure GRP IP66

Complies with EMC Directive 2014/30/EU **EMC**

Mechanical

Black with screw clamp for 0.5 to **Terminals**

1.5mm² cable. Weight 1.1kg

Accessories

Backlight Green, may be loop or separately powered Loop powered Indicator input voltage 5V

Separately 11V to 30V dc at 35mA

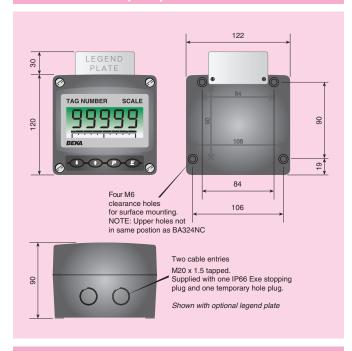
Alarms Two alarm outputs each of which may be

independently configured as a high or low alarm contact with a NO or NC output.

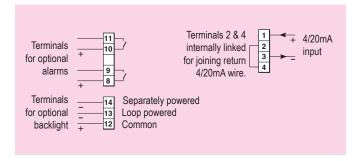
Isolated solid state switch

Output Vmax 30V Imax 200mA $5\Omega + 0.7V \text{ max}$ Ron Roff $1M\Omega$ min

DIMENSIONS (mm



TERMINAL CONNECTIONS



Scale card Slide-in card showing through display window

units of measurement and tag information.

Stainless steel Stainless steel plate laser engraved with tag legend plate. number or application information attached to

rear of the instrument, visible from the front. #

Mounted in enclosure back-box for Terminal assembly

terminating field wiring before indicator assembly is installed. Includes continuity

diode in 4/20mA loop.

BA393G 316 stainless steel # Pipe mounting kit

BA394G 316 stainless steel not sealing # Panel mounting kits

See accessory datasheet for details

W TO ORDER

Please specify Model number BA324NG Display mode Linear, root or lineariser* Display at: Include position of decimal point & 4.000mA sign if negative, plus intermediate 20.000mA XXXXX points if linearisation is required.

Accessories Please specify if required Display backlight Backlight

Alarms

Dual alarms Scale card marking

Units Tag

Stainless legend plate Back-box terminal assembly Pipe mounting kit Panel mounting kit

Legend required Legend required Legend required Terminal assembly BA393G BA394G

* Will be set to display 0.00 at 4mA and 100.00 at 20mA with a linear display if calibration information is not supplied. Can easily be recalibrated on-site.