

The new BA504D is a third generation, general purpose field mounting indicator housed in a robust IP66 GRP enclosure incorporating a separate terminal compartment and dedicated access to the instrument controls. Retaining all the features of the popular BA504C, this new indicator provides improved display visibility, plus simplified installation, calibration and routine inspection facilities.

Like its predecessor, the BA504D displays the current flowing in a 4/20mA loop in accurate engineering units. The instrument is loop powered but only introduces a 1V drop allowing it to be installed in series with almost any 4/20mA loop.

Main application of the BA504D is to display a measured variable or control signal in a process area. The zero and span of the display are independently adjustable so that the indicator can be calibrated to display any variable represented by a 4/20mA current, such as temperature, pressure, level or actuator position. When used with a differential flow transmitter an optional square root extractor enables the BA504D to display flow in linear engineering units.

The enclosure, which is moulded in glass reinforced polyester (GRP), has stainless steel fittings, silicone gaskets and an armoured glass window. Its robust construction provides IP66 protection which has been independently assessed by ITS - report available. A separate terminal compartment allows the instrument to be installed and terminated without exposing the display electronics. To further simplify field wiring and subsequent inspection, the terminal cable entries and the clamping screws are both forward facing. Additional terminals are provided which may be used to link the return 4/20mA conductor and the cable screens. A separate sealed cover provides access to

the plug-in calibration links and potentiometers without exposing the display electronics or field terminals.

Separately powered backlighting is available as an option. The orange output enhances daylight contrast and enables the display to be read when the instrument is installed in a poorly illuminated area.

An optional internal calibrator simulates a 4 and 20mA input current so that the indicator may be recalibrated without the need for test equipment or disconnection from the 4/20mA loop. Although not providing independent verification, it is an effective way to quickly check performance or to recalibrate.

Units of measurement and the instrument application or tag number can be economically marked onto the display escutcheon prior to despatch or after installation on-site. Alternatively, for customers who prefer an etched stainless steel label, the indicator can be supplied with a custom etched stainless steel legend plate mounted on the terminal cover.

Reliability is ensured by an ISO9001 approved quality control system supported by a three year guarantee. The BA504D is protected from reverse connection and overrange input currents and incorporates extensive radio frequency filtering to comply with the European EMC Directive. The indicator assembly can be removed from the enclosure without disconnecting the field wiring or disturbing the 4/20mA loop, continuity being maintained by a diode within the terminal assembly.

If flammable atmospheres are present either the BA304D or BA304ND should be used. Both have the same features as the BA504D, and have been certified for use in hazardous areas.

BA504D

2-wire 4/20mA 31/2 digit indicator

General purpose

- Loop powered only 1V drop
- ±1999 display25.4mm high
- IP66 GRP enclosure with separate terminal compartment
- Optional:

 Display backlight
 Root extractor
 Calibrator
- ♦ 3 year guarantee



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SPECIFICATION

Input

Current 4 to 20mA

Voltage Less than 1V at 20°C

Less than 1.1V at -20°C

Overrange ±200mA will not cause damage

Display

Type Liquid crystal 25.4mm high

3¹/2 digit (-1999 to 1999)

Zero Adjustable between ±1000 with 4mA input.
Span Adjustable between 0 & 1999 for a 4 to 20mA

input.

Decimal point 1 of 3 positions or absent Polarity Automatic minus sign

Direction Display may increase or decrease with

increasing current. Factory set option.

Reading rate 2.5 per second

Over & 3 least significant digits are blanked

underrange

Accuracy

At 20°C ± 1 digit

Temp. effect

Zero Typ ±0.05 digit ± 100ppm/°C

Max ±0.1 digit ± 200ppm/°C

Span Typ ±50ppm/°C: Max ±100ppm/°C
Series mode Typ 1 digit error for 1mA pk to pk

50Hz or 60Hz signal.

Environmental

 $\begin{array}{lll} \mbox{Operating temp} & -20 \mbox{ to } +60 \mbox{ }^{\circ}\mbox{C} \\ \mbox{Storage temp} & -40 \mbox{ to } +85 \mbox{ }^{\circ}\mbox{C} \\ \mbox{Humidity} & \mbox{To } 95\% \mbox{ at } 40 \mbox{ }^{\circ}\mbox{C} \\ \end{array}$

Enclosure IP66 see ITS report 87IV0383A

EMC In accordance with EU Directive 89/336/EEC,

full report available.

Immunity Less than 1% of span error for 10V/m

field strength between 27MHz and 1GHz.
Undetectable above background noise

Class B equipment.

Mechanical

Fmissions

Terminals Screw clamps for 0.5 to 1.5mm² cables

Weight 1.6kg

Accessories

Display backlight LED backlight

Vin 18 to 30V dc, may be dimmed by reducing

voltage below 18V.

lin 40mA typical

Root extractor

Accuracy ±16µA at input ±1 digit for inputs between

4.16 and 20mA (10 to 100% flow).

Clip-off Selectable by plug-in link. Operates at 4.04mA

(5% flow).

Not available with calibrator

Calibrator Simulates 4 and 20mA input, selected by

plug-in link.

Not available with root extractor

Scale legend Units of measurement marked on display

escutcheon.

Tag legend Tag number or applicational information marked

on display escutcheon.

Stainless legend plate

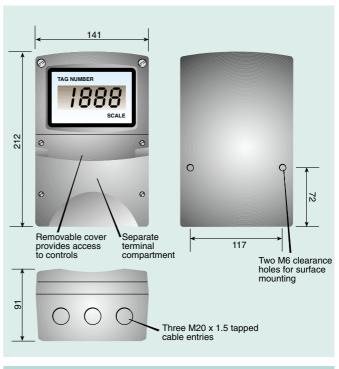
Stainless steel plate secured to terminal cover,

etched with tagging or applicational

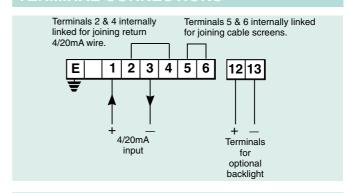
information. *

Pipe mounting kit 2 kits are available BA392D and BA393 *

DIMENSIONS (mm)



TERMINAL CONNECTIONS



HOW TO ORDER

please specify

Model number BA504D

Display at 4mA XXXX Include position of decimal Display at 20mA XXXX point & sign if negative #

Accessories please specify if required
Display backlight Separately powered backlight

Root extractor Root extractor Calibrator Calibrator Calibrator Can be fitted

Escutcheon marking

Scale Scale legend Tag Tag legend

Stainless legend plate

Legend

Pipe mounting kit B.

BA392D or BA393

Will be set to display 00.0 at 4mA and 100.0 at 20mA if calibration information is not supplied.

^{*} See accessory datasheet for details