

The **BA324G loop powered 4/20mA indicator** is a new field mounting instrument that supersedes the well established BA324C. It is electrically and mechanically compatible with the earlier model but has a much larger full 5 digit display and guaranteed performance between -40 and $+70^{\circ}\text{C}$. Like its predecessor, the BA324G is housed in a robust IP66 enclosure which may be surface or pipe mounting.

Main application of the BA324G is to display a measured variable in meaningful engineering units within a hazardous area. The zero and span of the display are independently adjustable allowing the indicator to be calibrated to display any linear variable represented by the 4/20mA signal. A root extractor and an adjustable sixteen segment lineariser enable the indicator to display flow and variables such as tank level in linear engineering units. For weighing applications a tare function is included.

A large 29mm high 5 digit display and 31 segment bargraph provided maximum contrast and have a very wide viewing angle, allowing the BA324G indicator to be easily read in most lighting conditions over a wide temperature range. An optional factory fitted backlight is available for installations in poorly illuminated areas. The five digits, with four decimal points and a negative sign, may be configured to display any variable between -99999 and 99999 .

IP66 protection is provided by the robust GRP enclosure which has stainless steel fittings, silicone gaskets and an 8mm thick armoured glass window. Ingress and impact protection have been independently assessed by Intertek. An optional back-box terminal assembly including a continuity diode in the 4/20mA loop is available for users wishing to terminate field wiring before the indicator assembly is installed.

The scale card which shows units of measurement and tag information slides into an internal slot and can easily be changed on-site. New instruments are supplied with a printed scale card showing customer

specified information, if this is not supplied a blank card is fitted which can easily be marked on-site.

IECEx, ATEX and ETL intrinsic safety gas and dust certification permits the BA324G to be installed throughout the world. The 4/20mA input terminals comply with the requirements for *simple apparatus* which, together with the low voltage drop, allow the indicator to be connected in series with most intrinsically safe 4/20mA loops. All BA324G indicators may be installed in gas or dust hazardous areas. Input safety parameters are the same or greater than those for the preceding BA324C, thus allowing the BA324G to safely replace the earlier model.

A backlight which may be loop or separately powered is available as a factory fitted option. It provides green background illumination allowing the display to be read at night or in poorly illuminated areas. When powered from the 4/20mA loop, no additional intrinsically safe interface or wiring is required and the indicator input remain compliant with the requirements for *simple apparatus*. Powering from a separate supply produces a brighter backlight but requires an additional intrinsically safe interface and field wiring.

Optional dual alarm outputs which can switch hazardous or safe area loads, such as sounders, beacons or solenoid valves, are available as a factory fitted option. The two galvanically isolated solid state outputs may be independently conditioned as high or low alarms with normally open or closed outputs. Annunciators on the display show the status of both alarms.

Reliability is ensured by protection from incorrect connection and radio frequency interference. The indicator has been subjected to extensive vibration and thermal testing and is supported by a three year guarantee.

Other field mounting models in this range include the BA304G which has a similar specification with a four digit 32mm high display.

BA324G

2-wire 4/20mA

5 digit indicator

Intrinsically safe for use in all gas & dust hazardous areas

- ◆ Loop powered only
1.2V drop.
- ◆ 5 digit 29mm high display & 31 segment bargraph.
- ◆ Intrinsically safe
ATEX, IECEx, ETL and cETL certification.
- ◆ Root extractor and 16 segment lineariser.
- ◆ IP66 GRP enclosure
- ◆ Easy scale card installation on-site.
- ◆ Optional backlight & alarms.
- ◆ 3 year guarantee

www.beka.co.uk/ba324g



BEKA

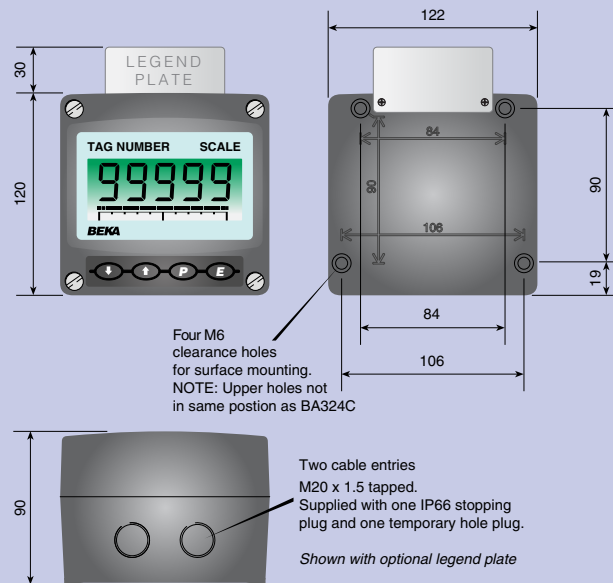
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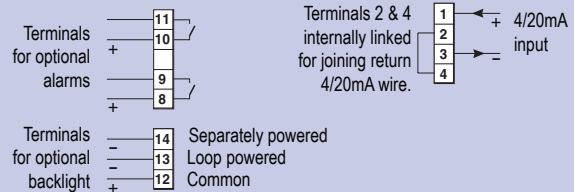
SPECIFICATION

Input	
Current	4 to 20mA HART® transparent
Voltage	Less than 1.2V at 20°C Less than 1.3V at -40°C Less than 5V with optional loop powered backlight.
Overrange	±200mA or ±30V will not damage the indicator
Display	
Type	Liquid crystal, non-multiplexed 5 digits 29mm high
Span	Adjustable between 0 & ±99999 for a 4/20mA input
Zero	Adjustable between 0 & ±99999 with 4mA input
Decimal point	1 of 4 positions or absent
Polarity	Automatic minus sign
Zero blanking	Blanked apart from 0 in front of decimal point
Direction	Display may increase or decrease with increasing 4/20mA input.
Reading rate	2 per second
Bargraph	31 segments 80mm long
Overrange	99999 or -99999 with all decimal points flashing
Push buttons	
	(Function in display mode)
⏏	Shows display with 4mA input
⏏	Shows display with 20mA input
P	Displays input in mA or as a % of span, has a modified function when alarms are fitted.
E	Used for tare function
Accuracy at 20°C	
Linear	±0.02% of span ±1 digit
Root extracting	±16µA at input ±1 digit.
Temperature effect on:	
Zero	Less than 25ppm of span/°C
Span	Less than 50ppm of span/°C
Series mode rejection	Less than 0.05% of span error for 1mA pk to pk 50 or 60Hz interference.
Intrinsic safety	
Europe ATEX	
Code	Group II Category 1GD Ex ia IIC T5 Ga Ex ia IIIC T80°C Da IP66 -40°C ≤ Ta ≤ 70°C
Input parameters	
U	30V dc
Ii	200mA
Pi	0.84W
Output parameters	Comply with requirements for simple apparatus.
Cert. No.	ITS11ATEX27253X (Special conditions only apply for Zone 0)
International IECEx	
Code	Ex ia IIC T5 Ga Ex ia IIIC T80°C Da IP66 -40°C ≤ Ta ≤ 70°C
Parameters	As ATEX
Cert. No.	IECEx ITS 11.0014X (Special conditions only apply for Zone 0)
USA & Canada ETL & cETL	
Code	Class I, Div 1, Gp A, B, C, D T5 USA & Canada Class I, Zone 0, AEx ia IIC T5 Ga USA -40°C ≤ Ta ≤ 70°C
	Class II, Div 1, Gp E, F, G, Class III, Div 1 USA & Canada Zone 20 AEx ia IIIC T80°C Da USA -40°C ≤ Ta ≤ 60°C
	Ex ia T5 Ga -40°C ≤ Ta ≤ 70°C Canada Ex ia IIIC Da -40°C ≤ Ta ≤ 60°C
ETL control No	4008610
USA & Canada Nonincendive	
Code	Class I, Div 2, Gp A, B, C, D T5 USA & Canada Class II, Div 2, Gp F, G Class III, Div 2 -40°C ≤ Ta ≤ 70°C
ETL control No.	4008610
Environmental	
Operating temp	-40 to +70°C
Storage temp	-40 to +85°C
Humidity	to 95% at 40°C noncondensing
Enclosure	GRP IP66
EMC	Complies with EMC Directive 2014/30/EU
Mechanical	
Terminals	Blue with screw clamp for 0.5 to 1.5mm² cable
Weight	1.1kg
Accessories	
Backlight	Green, may be loop or separately powered
Loop powered	Indicator input voltage 5V
Separately powered	11V at 35mA from IS interface

DIMENSIONS (mm)



TERMINAL CONNECTIONS



Alarms	Two alarm outputs each of which may be independently configured as a high or low alarm contact with a NO or NC output.
Output	Isolated solid state switch complying with requirements for simple apparatus.
Ron	5Ω + 0.7V max
Roff	1MΩ min
Scale card	Slide-in card showing units of measurement and tag information through display window.
Stainless steel legend plate.	Stainless steel plate laser engraved with tag number or application information attached to rear of the instrument, visible from the front. #
Terminal assembly	Mounted in enclosure back-box for terminating field wiring before indicator assembly is installed. Includes continuity diode in 4/20mA loop.
Pipe mounting kit	BA393G 316 stainless steel #
Panel mounting kits	BA394G 316 stainless steel not sealing # BA494G 316 stainless steel sealing ATEX and IECEx certified#

See accessory datasheet for details

HOW TO ORDER

Model number
Display mode
Display at:
4.000mA
20.000mA

Please specify
BA324G
Linear, root or lineariser*

XXXXX } Include position of decimal point & sign if
XXXXX } negative, plus intermediate points if
 } linearisation is required.*

Accessories
Display backlight
Dual alarms
Scale card marking
Units
Tag
Stainless legend plate
Back-box terminal assembly
Pipe mounting kit
Panel mounting kit

Please specify if required
Backlight
Alarms
Legend required
Legend required
Legend required
Terminal assembly
BA393G
BA394G or BA494G

* Will be set to display 0.00 at 4mA and 100.00 at 20mA with a linear display if calibration information is not supplied. Can easily be recalibrated on-site.