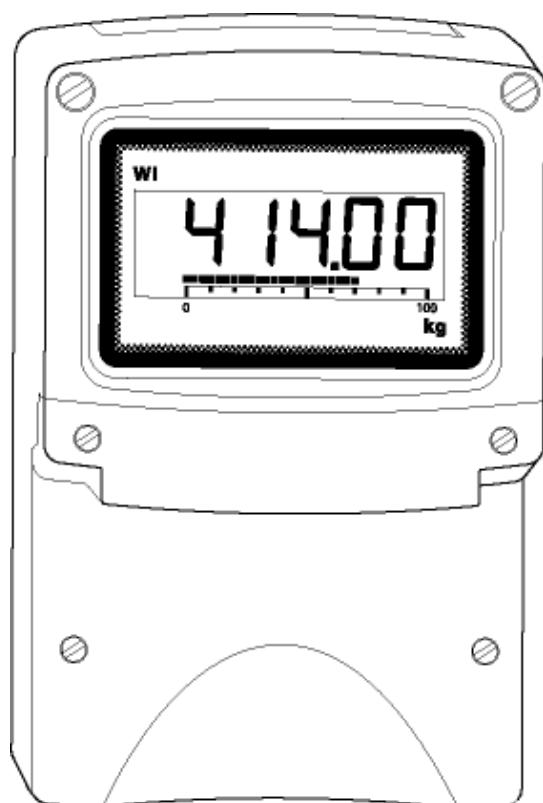


BA414DF-F
FOUNDATION™ fieldbus
Intrinsically safe
Field mounting
Fieldbus Indicator

Issue: 14
For instrument with serial numbers
above 090835/01/001



Issue: 14
22nd October 2025

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The BA414DF-F is CE marked to show compliance with the European Explosive Atmospheres Directive 2014/34/EU and the European EMC Directive 2014/30/EU.
 It is also UKCA marked to show compliance with UK statutory requirements Equipment and Protective Systems Intended for Use in Potentially Explosive Atmospheres Regulations UKSI 2016:1107 (as amended) and with the Electromagnetic Compatibility Regulations UKSI 2016:1091 (as amended).

1. DESCRIPTION

The BA414DF-F Fieldbus Indicator is an intrinsically safe, FOUNDATION™ fieldbus instrument compliant with ITK 6.3 that can display one fieldbus process variable on a five digit LCD and 31 segment analogue bargraph. The instrument is bus powered so no additional power supply is required.

Communication Protocol	Fieldbus Function Block
FOUNDATION™ fieldbus	Input Selector (1 x IS)

The Device Description files may be downloaded from The FieldComm or the BEKA associates web sites.

Housed in a robust IP66 glass reinforced polyester (GRP) enclosure with a toughened glass window, the BA414DF-F is surface mounting, or may be pipe mounted using one of the accessory kits.

The instrument has ATEX and UKEX intrinsic safety certification for use in gas and dust hazardous atmospheres. ATEX & UKEX dust certification is an option – see Appendix 1.

For international applications, all versions of the BA414DF-F fieldbus indicator have IECEx intrinsic safety approval allowing installation in explosive gas atmospheres. IECEx dust certification is available as an option – see Appendix 3.

For use in the USA and Canada, the BA414DF-F is available with optional intrinsic safety and nonincendive FM and cFM Approval – see Appendix 2.

The instrument's communication protocol is shown on a label inside the terminal cover. The '-F' order code suffix indicates the protocol but is not shown on the instrument certification label.

1.1 Documentation

This instruction manual describes ATEX & UKEX system design and installation of the BA414DF-F Fieldbus Indicator. For commissioning information please refer to:

FOUNDATION™ fieldbus
Fieldbus Interface Guide
for
Fieldbus Displays and
Fieldbus Indicators

which can be downloaded from the BEKA website www.beka.co.uk

System design information for non-ATEX and dust approvals is shown in appendices to this manual.

2. INTRINSIC SAFETY CERTIFICATION

2.1 ATEX & UKEX certification

The BA414DF-F fieldbus indicator has Ex ia FISCO and Ex ia entity parameter certification, plus Ex ic entity parameter certification for use in Zone 2 with high supply voltages.

The fieldbus indicator carries the EU community CE mark and the UKCA mark. Subject to local codes of practice it may be installed in any of the European Economic Area (EEA) member countries and in the UK.

This manual describes ATEX & UKEX installations in explosive gas atmospheres which conform with EN 60079-14 *Electrical installation design, selection and erection*. When designing systems for installation outside the UK, the local Code of Practice should be consulted.

For use in the presence of combustible dust, please refer to Appendix 1.

2.2 Ex ia Zones, gas groups and T rating

The BA414DF-F has Group II Category 1G Ex ia IIC T4 $-40 \leq Ta \leq 70^\circ\text{C}$ FISCO and entity parameter approval. When connected to a suitable certified system the BA414DF-F may be installed in:

- | | |
|--------|---|
| Zone 0 | explosive gas air mixture continuously present. |
| Zone 1 | explosive gas air mixture likely to occur in normal operation. |
| Zone 2 | explosive gas air mixture not likely to occur, and if it does will only exist for a short time. |

Be used with gases in groups:

- Group A propane
- Group B ethylene
- Group C hydrogen

In gases which may be used with equipment having a temperature classification of:

- | | |
|----|-------|
| T1 | 450°C |
| T2 | 300°C |
| T3 | 200°C |
| T4 | 135°C |

At an ambient temperature between -40 and $+70^\circ\text{C}$

2.3 Ex ic Zones, gas groups and T rating

The BA414DF-F also has Group II Category 3G Ex ic IIC Gc T4 $-40 \leq Ta \leq 70^\circ\text{C}$ entity parameter approval with a higher Ui input voltage than the Ex ia approval. When connected to a suitable certified system the BA414DF-F may be installed in:

Zone 2 explosive gas air mixture not likely to occur, and if it does will only exist for a short time.

Be used with gases in groups:

Group A propane
Group B ethylene
Group C hydrogen

In gases which may be used with equipment having a temperature classification of:

T1	450°C
T2	300°C
T3	200°C
T4	135°C

At an ambient temperature between -40 and $+70^\circ\text{C}$.

Note: the guaranteed operating temperature range of the BA414DF-F Fieldbus Indicator is -20 to $+70^\circ\text{C}$

Ex ia and Ex ic entity certification plus FISCO certification allows the BA414DF-F to be installed in all Zones and to be used with most common industrial gases.

2.4 Fieldbus connection

The BA414DF-F Indicator is powered and communicates via the fieldbus which is connected to terminals 1 and 2. These are non-polarised, comply with the Fieldbus Intrinsically Safe Concept (FISCO) and have separate Ex ia and Ex ic entity input parameters as shown below:

	FISCO	Ex ia entity	Ex ic entity
Ui	17.5V	22.0V	32V
li	380mA	250mA	125mA
Pi	5.32W	1.2W	1W

The maximum equivalent capacitance and inductance at terminals 1 & 2 is:

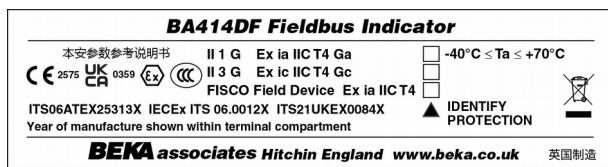
$$C_i = 0\text{nF}$$

$$L_i = 8\mu\text{H}$$

2.5 Certification Label Information

The certification information label is fitted in a recess on the top outer surface of the enclosure. It shows details of the IECEEx, ATEX and UKEX certifications, a statement that the instrument is a FISCO Field Device, plus BEKA associates name and location. The label for some versions of the instrument will also contain non-European certification information.

The instrument serial number and year of manufacture are recorded on a separate label inside the terminal compartment.



The label includes boxed areas which should be marked by the installer to show which of the three certifications is being used.

3. SYSTEM DESIGN FOR HAZARDOUS AREAS

3.1 FISCO Systems

The BA414DF-F may be connected to any ATEX OR UKEX certified FISCO compliant fieldbus segment, providing the segment can supply the additional 13mA required to operate the instrument. Fig 1 shows a typical fieldbus segment. To comply with FISCO requirements, the power supply, terminators, field devices and the interconnecting cables must conform with the FISCO requirements defined in EN 60079-11.

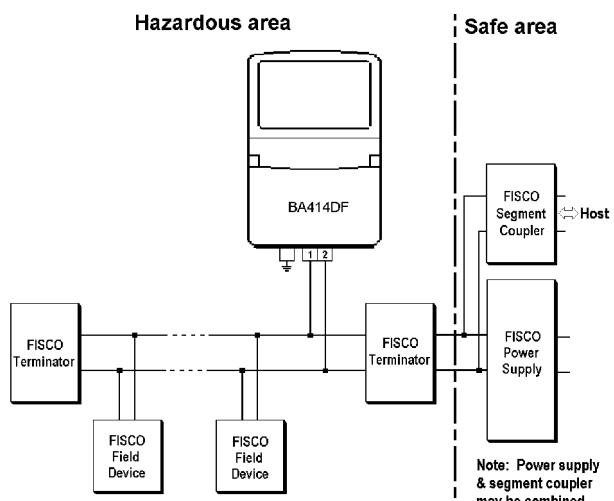


Fig 1 FISCO fieldbus system

3.2 Ex ia entity systems

The BA414DF-F Fieldbus Indicator has Ex ia certification with entity parameters for applications in Zone 0, 1 and 2.

The BA414DF-F Fieldbus Indicator may be connected to any intrinsically safe segment providing:

The device powering the fieldbus segment is ATEX Ex ia certified for Zone 0, 1 or 2 applications, or Ex ib certified for application in Zone 1 or 2, or Ex ic certified for applications in Zone 2. The output parameters of the segment should be equal to or less than:

$$\begin{aligned} U_o &= 22V \text{ dc} \\ I_o &= 250\text{mA dc} \\ P_o &= 1.2\text{W} \end{aligned}$$

The segment can provide an additional 13mA to power the Fieldbus Indicator.

The equivalent capacitance C_i of the BA414DF-F Fieldbus Indicator is zero and the equivalent inductance is insignificant. Therefore these BA414DF-F parameters do not need to be considered.

3.3 Ex ic entity systems

The BA414DF-F Fieldbus Indicator also has Ex ic certification with entity parameters for applications in Zone 2. The higher U_i voltage allows the indicator to be used with segment couplers powered by Ex e or Power-i fieldbus trunks.

When installed in Zone 2 the BA414DF-F Fieldbus Indicator may be connected to any intrinsically safe segment providing:

The device powering the fieldbus segment is ATEX Ex ia, ib or ic certified and has output parameters equal to or less than:

$$\begin{aligned} U_o &= 32V \text{ dc} \\ I_o &= 125\text{mA dc} \\ P_o &= 1\text{W} \end{aligned}$$

The segment can provide an additional 13mA to power the Fieldbus Indicator.

The equivalent capacitance C_i of the BA414DF-F Fieldbus Indicator is zero and the equivalent inductance is insignificant. Therefore these BA414DF-F parameters do not need to be considered.

4. INSTALLATION

4.1 Location

The BA414DF-F Fieldbus Indicator is housed in a robust IP66 glass reinforced polyester (GRP) enclosure incorporating an armoured glass window and stainless steel fittings. It is suitable for exterior mounting in most industrial environments, including offshore and waste water treatment installations. Please consult BEKA associates if high vibration is anticipated.

The BA414DF-F enclosure is surface mounting. Accessory kits described in sections 6.3 of this manual enable the instrument to be mounted onto a vertical or horizontal pipe.

The field terminals and the two mounting holes are located in a separate compartment with a sealed cover allowing the instrument to be installed without exposing the display assembly.

The BA414DF-F earth terminal is connected to the carbon loaded GRP enclosure. If this enclosure is not bolted to an earthed post or structure, the earth terminal should be connected to a local earth.

The BA414DF-F enclosure is supplied with a bonding plate to ensure electrical continuity between the three conduit / cable entries.

Note: Although certified for safe use between -40 and +70°C, the guaranteed operating temperature range of the BA414DF-F Fieldbus Indicator is -20 to +70°C.

4.2 Installation Procedure

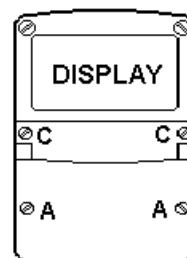
Fig 2 illustrates the instrument installation procedure.

- a. Remove the instrument terminal cover by unscrewing the two captive 'A' screws.
- b. Mount the instrument on a flat surface and secure with two M6 screws through the 'B' holes. Alternatively use one of the mounting kits described in section 6.3
- c. Remove the temporary hole plug and install a cable gland or conduit entry with required ingress protection. If more than one entry is required, replace one or both IP66 stopping plugs with a cable gland or conduit entry having the required ingress protection.
- d. Connect the field wiring to the terminals as shown in Fig 3.
- e. Replace the instrument terminal cover and evenly tighten the two 'A' screws.

CAUTION installation in Zone 0

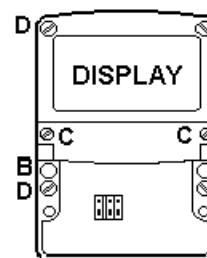
When installed in a Zone 0 potentially explosive atmosphere requiring EPL Ga apparatus, the instrument shall be installed such that even in the event of rare incidents, an ignition source due to impact or friction between the aluminium label and iron/steel is excluded.

No special conditions apply when the indicator is installed in Zone 1 or in Zone 2.



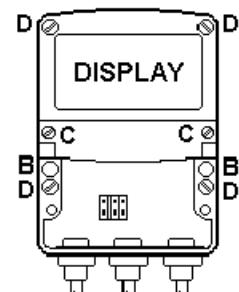
Step a

Remove the terminal cover by unscrewing the two 'A' screws



Step b

Secure the instrument to a flat surface with M6 screws through the two 'B' holes.
Alternatively use a pipe mounting kit.



Steps c, d and e

Remove temporary hole plug and install cable gland or conduit fitting with required ingress protection. If more than one entry is required, one or two of the IP66 stopping plugs should be replaced with a cable gland or conduit fitting with required ingress protection. Replace the terminal cover and tighten the two 'A' screws.

Fig 2 BA414DF-F installation procedure

4.3 EMC

The BA414DF-F complies with the EU EMC Directive and with the UK statutory requirements. For specified immunity, all wiring should be in screened twisted pairs with the screens earthed at one point in the safe area.

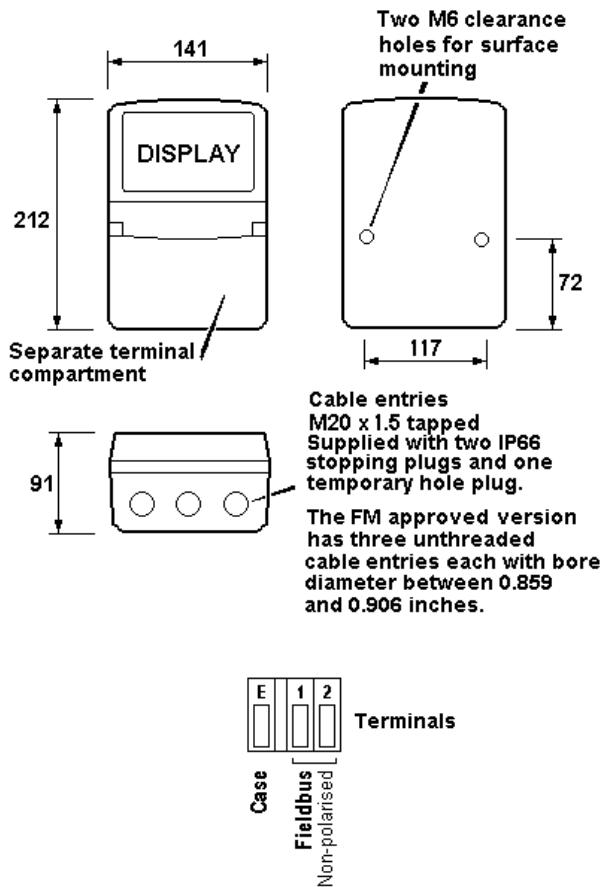


Fig 3 Dimensions and terminal connections

5. MAINTENANCE

5.1 Fault finding during commissioning

If a BA414DF-F fails to function during commissioning the following procedure should be followed:

Symptom	Cause	Check:
No Display	Instrument not correctly connected or powered.	Between terminals 1 & 2: FISCO 9 & 17.5V Ex ia 9 to 22V Ex ic 9 & 32V
Display shows a static value of 99999 or -99999	Value over-range / under-range	Configuration and decimal point position.
Display stays static with the word 'bad'.	Status of fieldbus variable has a quality of 'bad' or a fault state is active	Fieldbus configuration.
Bargraph scale stays OFF	Bargraph over-range / under-range	Bargraph configuration.
All display segments activated.	Display is initialising.	This is normal operation, after a few seconds the firmware version will be displayed prior to entering the operational mode.

5.2 Fault finding after commissioning

ENSURE PLANT SAFETY BEFORE STARTING MAINTENANCE

Live maintenance is permitted on intrinsically safe equipment installed in a hazardous area, but only certified test equipment should be used unless a gas clearance certificate is available.

If a BA414DF-F fails after it has been functioning correctly, the table shown in section 5.1 may help to identify the cause of the failure.

If this procedure does not reveal the cause of the fault, it is recommended that the instrument is replaced.

5.3 Servicing

We recommend that faulty BA414DF-F Fieldbus Indicators are returned to BEKA associates or to your local agent for repair.

5.4 Routine maintenance

The mechanical and electrical condition of the instrument should be regularly checked. Initially annual inspections are recommended, but the inspection frequency should be adjusted to suit the environmental conditions.

5.5 Guarantee

Instruments which fail within the guarantee period should be returned to BEKA associates or your local agent. It is helpful if a brief description of the fault symptoms is provided.

5.6 Customer comments

BEKA associates is always pleased to receive comments from customers about our products and services. All communications are acknowledged and whenever possible, suggestions are implemented.

6. ACCESSORIES

6.1 Scale and tag marking

BA414DF-F indicators are fitted with a blank escutcheon around the liquid crystal display. If specified when the instrument is ordered, this can be supplied printed with units of measurement and tag information, plus a scale for the horizontal bargraph. Alternatively, information may be added on-site via an embossed strip, dry transfer or a permanent marker.

To gain access to the display escutcheon remove the terminal cover by unscrewing the two 'A' screws which will reveal two concealed 'D' screws. Unscrew all four 'D' screws and carefully lift off the front of the instrument. The location of all these screws is shown in Fig 2.

After adding the required legends, or fitting a new pre-printed self-adhesive escutcheon, ensure that the gasket is correctly positioned before reassembling the instrument enclosure.

6.2 Tag plate

The BA414DF-F can be supplied with a blank or custom laser engraved stainless steel plate secured by two screws to the front of the instrument enclosure. This plate can accommodate:

1 row of 9 alphanumeric characters 10mm high

or 1 row of 11 alphanumeric characters 7mm high

or 2 rows of 18 alphanumeric characters 5mm high

6.3 Pipe mounting kits

Two pipe mounting kits are available for securing the BA414DF-F to a horizontal or vertical pipe.

BA392D Stainless steel bracket secured by two worm drive hose clips for 60 to 80mm outside diameter pipes.

BA393 Heavy-duty stainless steel bracket secured by a single 'V' bolt. Will clamp to any pipe with an outside diameter between 40 and 80mm.

6.4 Fieldbus Interface Guide

The FOUNDATION™ fieldbus Interface Guide for Fieldbus Displays & Fieldbus Indicators contains commissioning information for the BA414DF-F. A copy may be requested from the BEKA sales office or downloaded from the BEKA website at www.beka.co.uk

APPENDIX 1

ATEX & UKEX dust certification

A1.0 ATEX & UKEX dust certification

In addition to ATEX & UKEX certification permitting installation in explosive gas atmospheres which is described in the main section of this instruction manual, the BA414DF-F is available with optional ATEX & UKEX Ex ia IIIC and Ex ic IIIC dust certification. If ATEX dust certification is required it must be requested when the BA414DF-F Fieldbus Indicator is purchased.

CAUTION

Before installing a BA414DF-F Fieldbus Indicator in the presence of a combustible dust, ensure that the certification information label, which is located on the top of the instrument, specifies dust certification - see section A1.3

A1.1 Ex ia IIIC entity systems

The BA414DF-F Fieldbus Indicator has Ex ia IIIC T100°C Db IP66 certification. Installations should comply with EN 60079-14 *Electrical installation design, selection and erection*.

The Fieldbus Indicator may be installed in:

Zone 21 explosive atmosphere in the form of a cloud of combustible dust in air is likely to occur occasionally in normal operation.

Zone 22 explosive atmosphere in the form of a cloud of combustible dust in air is not likely to occur in normal operation, but if it does occur, will only persist for a short period.

Be used with dusts having a Minimum Ignition Temperature of:

Dust cloud 150°C

Dust layer on BA414DF-F 175°C up to 5mm thick

Dust layer on BA414DF-F Refer to over 5mm thick. EN 60079:14

At an ambient temperature between -20 and +60°C The Indicator may be connected to any intrinsically safe segment providing:

The device powering the fieldbus segment is Ex ia or ib IIIC certified for Zone 21 or 22 applications. The output parameters should be equal to or less than:

$$\begin{aligned} U_o &= 22V \text{ dc} \\ I_o &= 250\text{mA dc} \\ P_o &= 1.2\text{W} \end{aligned}$$

The segment can provide an additional 13mA to power the Fieldbus Indicator.

The equivalent capacitance C_i of the BA414DF-F Fieldbus Indicator is zero and the equivalent inductance is insignificant. Therefore these BA414DF-F parameters do not need to be considered.

A1.2 Ex ic IIIC entity systems

The BA414DF-F Fieldbus Indicator also has Ex ic IIIC certification for applications in Zone 22. The higher U_i voltage allows the indicator to be used with Power-i and intrinsically safe segment couplers powered from Ex e fieldbus trunks.

The Fieldbus Indicator may be installed in:

Zone 22 explosive atmosphere in the form of a cloud of combustible dust in air is not likely to occur in normal operation, but if it does occur, will only persist for a short period.

Be used with dusts having a Minimum Ignition Temperature of:

Dust cloud 150°C

Dust layer on BA414DF-F 175°C up to 5mm thick

Dust layer on BA414DF-F Refer to over 5mm thick. EN 60079:14

At an ambient temperature between -20 and +60°C The BA414DF-F Fieldbus Indicator may be connected to any intrinsically safe segment providing:

The device powering the fieldbus segment is ATEX Ex ia IIIC, ib IIIC or ic IIIC certified and has output parameters equal to or less than:

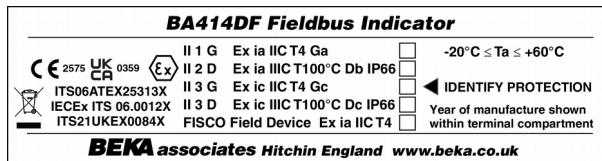
$$\begin{aligned} U_o &= 32V \text{ dc} \\ I_o &= 125\text{mA dc} \\ P_o &= 1\text{W} \end{aligned}$$

The segment can provide an additional 13mA to power the Fieldbus Indicator.

The equivalent capacitance C_i of the BA414DF-F Fieldbus Indicator is zero and the equivalent inductance is insignificant. Therefore these BA414DF-F parameters do not need to be considered.

A1.3 Certification Label Information

The certification label is fitted in a recess on the top outer surface of the enclosure. It shows details of the ATEX dust certification including the maximum surface temperature and ingress protection; a statement that the instrument is a FISCO Field Device, plus BEKA associates name and location. IECEx dust approval information is also shown, non-European certification information may also be included.



The label includes boxed areas which should be marked by the installer to show which of the certifications is being used.

The instrument serial number and date of manufacture are recorded on a separate label inside the terminal compartment.

A1.4 Installation & maintenance

The ATEX & UKEX dust certification relies on the Fieldbus Indicator enclosure being dust-tight. Therefore the terminal cover should only be removed when dust cannot enter the instrument enclosure. Before replacing the terminal cover ensure that the sealing gaskets are undamaged and are free from foreign bodies.

APPENDIX 2

FM Approval for use in the USA and cFM Approval for use in Canada

A2.0 Factory Mutual Approval

For installations in the USA and Canada, a version of the BA414DF-F is available with FM and cFM intrinsic safety and nonincendive approval, project identifications 3027031 and 3027031C. Copies of the Certificates of Compliance are available from BEKA associates sales office and www.beka.co.uk

The FM and CFM Approved version is identical to the ATEX version except the three M20 x 1.5 tapped cable entries are replaced by three plain unthreaded 22.25mm diameter entries. Approved hubs and glands are listed in note 6 of Intrinsically Safe Control Drawing CI410-12 and note 5 of Nonincendive Control Drawing CI410-13. The certification label on the FM and cFM Approved version includes ATEX gas certification information so that the Fieldbus Indicator may be used in systems covered by either authority.

A2.1 Intrinsic safety approval

The BA414DF-F is approved to FM Class 3610 intrinsic safety standard for use in indoor and outdoor hazardous (classified) locations. Installations must comply with BEKA associates Control Drawing CI410-12, which is attached to this Appendix, ANSI/ISA RP12.06.01 'Installation of Intrinsically Safe Systems for Hazardous (Classified) Locations' and with the National Electrical Code ANSI/NFPA70.

Canadian installations must comply with the Canadian Electrical Code C22.2 and with BEKA associates Control Drawing CI410-13, which is attached to this Appendix.

The BA414DF-F has a T4 rating at ambient temperatures up to +70°C and may be used with the following gases and dusts:

Intrinsic Safety	
Division 1 or 2	
Class I	Group A & B Group C Group D
Class II	Group E, F & G
Class III	
Zone 0, 1 or 2	
Class 1	Group IIC Group IIB Group IIA

The FM and cFM entity parameters are identical to the ATEX & UKEX parameters and, like the ATEX & UKEX certification, confirm that the BA414DF-F complies with the FISCO Field Device requirements specified in IEC 60079-27. The intrinsically safe system shown in Fig 1 of this manual may therefore be used for installations in the USA and Canada, providing the fieldbus power supply, terminators, Zener barriers and galvanic isolators are FM Approved for US installations and CFM or CSA Approved for Canadian installations. All installations must comply with BEKA associates Control Drawing CI410-12.

FM and cFM Approvals also allow the BA414DF-F to be connected to non-FISCO systems using the entity concept – see section 3.2 of this manual.

A2.2 Nonincendive approval

The BA414DF-F is FM Class 3611 nonincendive approved allowing it to be installed in Division 2 indoor and outdoor hazardous (classified) locations without the need for Zener barriers or galvanic isolators. US installations must comply with the BEKA associates Control Drawing CI410-13, which is attached to this Appendix, and with the National Electrical Code ANSI/NFPA70.

Canadian nonincendive installations must comply with the Canadian Electrical Code C22.2 and with BEKA associates Control Drawing CI410-13, which is attached to this Appendix.

The FM and cFM Nonincendive Approvals also allow the BA414DF-F fieldbus indicator to be connected to any appropriately certified FNICO compliant fieldbus segment.

The BA414DF-F has a T4 rating at ambient temperatures up to +70°C and may be used with the following gases and dusts:

Nonincendive	
Division 2	
Class I	Group A & B Group C Group D
Class II	Groups E, F & G
Class III	
Zone 2	
Class I	Group IIC Group IIB Group IIA

HAZARDOUS (CLASSIFIED) LOCATION

BA414DF LOCATIONS:

Class I, Division 1, Groups A, B,C, D

Class II,

Class III

BA418CE LOCATIONS:

BA418CF LOCATIONS:

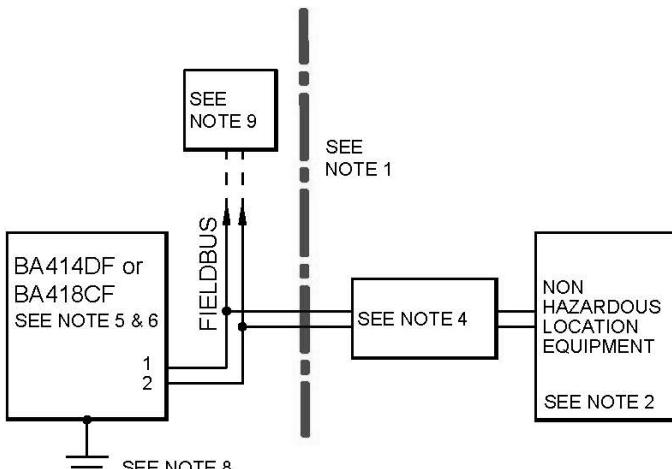
Class I, Division 1, Group
Class I, Zone 0, Group IIIC

BA414DF and BA418CF

Terminals 1 & 2
 These terminals comply
 with the Intrinsically Safe
 Concept (FISCO) defined by
 IEC 60079-27
 $Ui = 17.5V$ $Uo = 0$
 $li = 380mA$ dc $Io = 0$
 $Pi = 5.32W$ $Po = 0$
 $Ci = 0$

and have the following Entity Parameters

UNCLASSIFIED LOCATION



* Note:
* No modification to be made
* without reference/approval
* from FM Approvals and
* BEKA Associates Design
* Department.

Notes:

1. The associated intrinsically safe barriers and fieldbus power supply must be FM approved and the manufacturers' installation drawings shall be followed when installing this equipment.
For installations in Canada the associated intrinsically safe barriers and fieldbus power supply must be CFM or CSA approved and the manufacturers' installation drawings shall be followed when installing the equipment.
 2. The unclassified location equipment connected to the associated intrinsically safe barriers and fieldbus power supply shall not use or generate more than 250V rms or 250V dc.
 3. Installation shall be in accordance with ANSI/ISA RP 12.06.01 "Installation of Intrinsically Safe Systems for Hazardous (Classified) Locations" and the National Electrical Code ANSI/NFPA 70.
Installations in Canada shall be in accordance with the Canadian Electrical Code C22.2
 4. Fieldbus power supply with FISCO compliant output (IEC6009-27) or galvanic isolator with entity parameters complying with the following requirements:

Uo or Vt	equal to or less than	Ui
Io or Lt	equal to or less than	II
Po	equal to or less than	Pi
La	equal to or greater than	Lcable + Li
Ca	equal to or greater than	Ccable + Ci

cont:

FM Approvals Control Drawing for Intrinsically Safe
PM11DF & PM11GF Fieldbus Indicators

Drawn	Checked	Scale
RC		NTS
Drawing No.		CI410-12
Sheet 1 of 3		

5. To maintain IP66 protection between the BA418CF and the mounting panel:
 - Four panel mounting clips should be used
 - Minimum panel thickness should be
 - 2mm (0.08inches) Steel
 - 3mm (0.12inches) Aluminium
 - Outside panel finish should be smooth, free from particle inclusions, runs or build-up around cut-out.
 - Panel cut-out should be
 - 66.2 x 136.0mm -0.0 +0.5
 - (2.60 x 5.35 inches -0.00 +0.02)
 - Edges of panel cut-out should be deburred and clean
 - Each panel mounting clip should be tightened to between:
 - 20 and 22cNm (1.77 to 1.95 inLb)
6. When installed in a hazardous (classified) location the BA414DF Fieldbus Indicators shall be fitted with cable glands / conduit hubs selected from the following table

Class	Permitted gland or conduit hub
Class I	Any metallic or plastic cable gland or conduit hub that provides the required environmental protection.
Class II and III	<p>Crouse – Hinds Myler hubs SSTG-1 STG-1 STAG-1 MHUB-1</p> <p>O-Z / Gedrey Hubs CHMG-50DT</p> <p>REMKE hub WH-1-G</p> <p>Killark Glands CMCXAA050 MCR050 MCX050</p>

7. In addition to the supplied bonding plate, when 3 metallic glands or conduit hubs are fitted to a BA414DF Fieldbus Indictors, all metalic glands or conduit hubs must be connected together and grounded.
 8. **CAUTION:** The BA414DF and BA418CF Fieldbus Indicator enclosures are manufactured from conductive plastic per Article 250 of the National Electrical Code the enclosures shall be grounded using the 'E' terminal on the terminal block.
 9. The terminator on the Fieldbus must be FM or for Canadian installations CFM or CSA Approved.
 10. The BA414DF and BA418CF should be mounted where they are shielded from direct sunlight.
 11. The BA414DF may alternatively be titled:
BA444DF Fieldbus Indicator
BA444DL Fieldbus Listener
BA424DF Fieldbus Set Point Station

cont:

Title	Drawn	Checked	Scale
	RC		NTS
Drawing No.			
FM Approvals Control Drawing for Intrinsically Safe BA414DF & BA418CF Fieldbus Indicators			CI410-12
Sheet 2			

12. The BA418CF may alternatively be titled:
BA448CF Fieldbus Indicator
BA448CL Fieldbus Listener
BA428CF Fieldbus Set Point Station

FISCO Rules

The FISCO Concept allows the interconnection of intrinsically safe apparatus to associated apparatus not specifically examined in such combination. The criterion for such interconnection is that the voltage (V_{max}), the current (I_{max}) and the power (P_{max}) which intrinsically safe apparatus can receive and remain intrinsically safe, considering faults, must be equal or greater than the voltage (U_0 , V_{oc} or V_t), the current (I_0 , I_{sc} or I_t) and the power (P_0) which can be provided by the associated apparatus (supply unit). In addition the maximum unprotected residual capacitance (C_i) and inductance (L_i) of each apparatus (other than terminators) connected to the Fieldbus must be less than or equal to 5nF and $10\mu\text{H}$ respectively.

In each I.S. Fieldbus segment only one active source, normally the associated apparatus, is allowed to provide the necessary power for the Fieldbus system. The allowed voltage (U_0 , V_{oc} or V_t) of the associated apparatus used to supply the bus cable must be limited to the range 14Vdc to 24Vdc. All other equipment connected to the bus cable has to be passive, meaning that the apparatus is not allowed to provide energy to the system, except a leakage current of 50µA for each connected device. Separately powered equipment needs galvanic isolation to ensure the intrinsically safety Fieldbus circuit remains passive.

The cable used to interconnect the devices needs to comply with the following parameters:

Loop resistance R' : 15...150 Ω /km

Inductance per unit length $L' = 0.4 \dots 1 \text{ mH/km}$

Capacitance per unit length C' : 80...200nF/km

$C' = C'_{line}/line + 0.5 C'_{line}/screen$, if both lines are floating

—
or

$C' = C' \text{ line/line} + C' \text{line/screen}$, if the screen is connected to one line.

Length of spur cable: max. 30m

Length of spur cable: max. 35m

Length of tra

At the end of each trunk cable an FM Approved line terminator with the following parameters is required:

At the end of a
suitable:

$R = 90 - 100\Omega$

System evaluation
The number of passive devices like transmitters, actuators, connected to a single bus segment is not limited due to I.S. reasons. Furthermore, if the above rules are respected, the inductance and the capacitance of the cable need not be considered and will not impair the intrinsic safety of the installation.

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- Notes.

 1. The intrinsic safety FISCO concept allows the interconnection of FM Approved Intrinsically Safe devices with FISCO parameters not specifically examined in combination as a system when U_a or V_{oc} or V_t < V_{max} , I_a , I_{oc} or I_t < I_{max} , P_a < P_i .

For Canadian installations the intrinsic safety FISCO concept allows the interconnection of CFM or CSA Approved Intrinsically Safe devices with FISCO parameters not specifically examined in combination as a system when:

in combination as a system when:

Title	Drawn	Checked	Scale
	RC		NTS
FM Approvals Control Drawing for Intrinsically Safe BA414DF & BA418CF Fieldbus Indicators	Drawing No. Sheet 3		CI410-12

				HAZARDOUS (CLASSIFIED) LOCATION		UNCLASSIFIED LOCATION		
Iss.	Date	Modifcation	Ckdl.	Appl.				
1	28.03.2006	First release						
	15.09.2009	Provision for alternative instrument titles added.						
2	2009							
				BA414DF LOCATIONS:		UNCLASSIFIED LOCATION		
				Class I, Division 2, Groups A, B,C, D				
				Class II, Division 2, Groups E, F & G				
				Class III				
				Class I, Zone 2, Groups IIC				
				BA418CF LOCATIONS:				
				Class I, Division 2, Groups A, B,C, D				
				Class I, Zone 2, Groups IIC				
				BA414DF and BA418CF Maximum input and output parameters				
				Terminals 1 & 2 These terminals comply with The Fieldbus Nonincendive Concept (FNICO) defined by IEC60079-27 (Typical current consumption 13mA)				
				Vmax = 32V dc NIFW Vmax = 17.5V (FNICO) Ci = 0 Li = 8 μ H				
				BA414DF or BA418CF SEE NOTE 4 & 5				
				1 2				
				SEE NOTE 7				
				FIELDBUS				
				SEE NOTE 8				
				SEE NOTES 3A and 3B				
				NON HAZARDOUS LOCATION EQUIPMENT				
				SEE NOTE 1				
						</td		

Iss.	Date	Modification	Ckd.	Appd.	Ckd.	Appd.
1	28.03.2006	First release
2	15.09.2009	Provision for alternative instrument titles added.				

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3B. FNICO non-linear power supply
A FNICO non-linear fieldbus power supply shall be:
FM Approved Associated Nonincendive Field Wiring Apparatus installed in the unclassified location complying with the following table:
For Canadian Installations apparatus shall be CFM or CSA approved.
OR
FM Approved Nonincendive Field Wiring Apparatus installed in the classified location complying with the following table:
For Canadian Installations apparatus shall be CFM or CSA approved.

Voc V	Maximum current for Groups AB [IIC] mA	Maximum current for Groups CD [IIB, IIA] mA
14	274	570
15	199	531
16	154	432
17.5	121	360

4. To maintain IP66 protection between the BA418CF and the mounting panel:
Four panel mounting clips should be used
Minimum panel thickness should be 2mm (0.08inches) Steel
3mm (0.12inches) Aluminium
Outside panel finish should be smooth, free from particle inclusions, runs or build-up around cut-out.
Panel cut-out should be 66.2 x 136.0mm -0.0 +0.5
(2.60 x 5.35 inches -0.00 +0.02)
Edges of panel cut-out should be deburred and clean
Each panel mounting clip should be tightened to between: 20 and 22cNm (1.77 to 1.95 inLb)

Cont.

Title

FM Approvals Control Drawing for Nonincendive
BA414DF & BA418CF Fieldbus Indicators

Drawn RC	Checked	Scale NTS
Drawing No. Sheet 2	CI410-13	

File: CI410-13s2.dwg 15.09.09

Iss.	Date	Modification	Ckd.	Appd.	Ckd.	Appd.
1	28.03.2006	First release
2	15.09.2009	Provision for alternative instrument titles added.				

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5. When installed in a hazardous (classified) location the BA414DF Fieldbus Indicator shall be fitted with cable glands / conduit hubs selected from the following table.

Metallic glands and hubs must be grounded – see note 6.

Class	Permitted gland or conduit hub
Class I	Any metallic or plastic cable gland or conduit hub that provides the required environmental protection.
Class II and III	Crouse – Hinds Myler hubs SSTG-1 STG-1 STAG-1 MHUB-1 O-Z / Gedrey hub CHMG-50DT REMKE hub WH-1-G Killark Glands CMCXAA050 MCR050 MCX050

6. In addition to the supplied bonding plate, when 3 metallic glands or conduit hubs are fitted to BA414DF Fieldbus Indicators, all metallic glands or conduit hubs must be connected together and grounded.
7. **CAUTION:** The BA414DF and BA418CF Fieldbus Indicator enclosures are manufactured from conductive plastic per Article 250 of the National Electrical Code the enclosures shall be grounded using the 'E' terminal on the terminal block.
8. The terminator on the Fieldbus must be FM Approved or for Canadian Installations CFM or CSA Approved
9. The BA414DF and the BA418CF should be mounted where they are shielded from direct sunlight.
10. The BA414DF may alternatively be titled:
 BA444DF Fieldbus Indicator
 BA444DL Fieldbus Listener
 BA424DF Fieldbus Set Point Station
11. The BA418CF may alternatively be titled:
 BA448CF Fieldbus Indicator
 BA448CL Fieldbus Listener
 BA428CF Fieldbus Set Point Station

Cont.

Title	Drawn RC	Checked	Scale NTS
FM Approvals Control Drawing for Nonincendive BA414DF & BA418CF Fieldbus Indicators	Drawing No. Sheet 3	CI410-13	

Iss.	Date	Modification	Ck'd.	Appd.	Ck'd.	Appd.
Iss.	Date	Modification	Ck'd.	Appd.	Ck'd.	Appd.
1	28.03.2006	First release
2	15.09.2009	Provision for alternative instrument titles added.
Title				Drawn	Checked	Scale
FM Approvals Control Drawing for Nonincendive BA414DF & BA418CF Fieldbus Indicators				RC		NTS
Drawing No. Sheet 4				CI410-13		

APPENDIX 3

IECEx certification

A3.0 The IECEx Certification Scheme

IECEx is a global certification scheme for explosion protected products which aims to harmonise international certification standards. For additional information about the IECEx certification scheme and to view the BEKA associate certificates, please visit www.iecex.com

A3.1 IECEx Certificate of Conformity

The BA414DF-F Fieldbus Indicator has been issued with an IECEx Certificate of Conformity number IECEx ITS 06.0012X which specifies the following certification codes:

For gas
 Ex ia IIC T4 Ga
 Ex ic IIC T4 Gc
 FISCO Field Device Ex ia IIC T4
 Ta = -40°C to 70°C

For dust
 Ex ia IIIC T100°C Db IP66
 Ex ic IIIC T100°C Dc IP66
 Ta = -20°C to 60°C

The specified IECEx gas and dust intrinsic safety parameters are identical to the ATEX & UKEX safety parameters described in the main section and Appendix 1 of this manual.

The IECEx certificate may be downloaded from www.beka.co.uk, www.iecex.com or requested from the BEKA sales office.

A3.2 Installation

The IECEx and ATEX certificates specify identical safety parameters and installation requirements for both gas and dust approvals. The ATEX & UKEX installation requirements specified in the main section and in Appendix 1 of this manual may therefore be used for IECEx installations, but the local code of practice should also be consulted.

CAUTION installation in Zone 0

When installed in a Zone 0 potentially explosive atmosphere requiring EPL Ga apparatus, the instrument shall be installed such that even in the event of rare incidents, an ignition source due to impact or friction between the aluminium label and iron/steel is excluded.

No special conditions apply when the indicator is installed in Zone 1 or in Zone 2.

A3.3 IECEx Dust certification

If IECEx dust certification is required it must be requested when the BA414DF-F Fieldbus Indicator is purchased.

CAUTION

Before installing a BA414DF-F Fieldbus Indicator in the presence of a combustible dust, ensure that the certification information label, which is located on the top of the instrument, specifies dust certification - see below.

A3.4 Versions of the BA414DF-F

All versions of the BA414DF-F Fieldbus Indicator have IECEx certification. This includes:

ATEX & UKEX version for use in gas atmospheres.

ATEX & UKEX version for use in gas and dust atmospheres has IECEx gas & dust certification.

Factory Mutual Approved version

APPENDIX 4



EU Declaration of Conformity

This certificate is issued for electrical apparatus BA414DF-F, BA444DF-F and BA444DF-P

Description

BA414DF and BA444DF are field mounting, intrinsically safe, single and eight variable fieldbus indicators. Suffix F denotes FOUNDATION™ fieldbus & suffix P PROFIBUS PA protocol.

Manufactured by

BEKA associates Ltd, Old Charlton Road, Hitchin, Herts. UK. SG5 2DA

Council Directives this equipment complies with:

2014/34/EU (ATEX Directive)

Relating to equipment and protective systems intended for use in potentially explosive atmospheres.

Provisions of the Directive fulfilled by the equipment:



Group II Category 1G Ex ia IIC T4 Ga Ta -40°C to +70°C

FISCO Field Device Ex ia IIC T4 Ta -40°C to +70°C

Group II Category 2D Ex ia IIIC T100°C Db IP66 Ta -20°C to +60°C

Group II Category 3G Ex ic IIC T4 Gc Ta -40°C to +70°C

Group II Category 3D Ex ic IIIC T100°C Dc IP66 Ta -20°C to +60°C

Notified Body for EU-Type Examination and production

INTERTEK ITALIA SPA 2575 Via Guido Miglioli, 2/A 20063 Cernusco sul Naviglio (MI) Italy

EU-Type Examination Certificate

ITS06ATEX25313X issue 2 dated 29/10/2015

Standards used:

EN 60079-0:2012/A11:2013; EN 60079-11:2012

Compliant with EN IEC 60079-0:2018

2014/30/EU (EMC Directive)

Standards used:

EN 61326-1:2021

2011/65/EU (RoHS Directive) relating to hazardous substances in electronic and electrical equipment.

2015/863/EU additional substances added by amending Annex II to Directive 2011/65/EU as regards the list of restricted substances.

CE mark first affixed in 2006

Authorised Signatory:

Issue 13

17th August 2021

Issue 14

19th Jan 2023

Issue 15

24th May 2023

Olivier Lebreton CEng MIET
Managing Director

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